

## Drives & Servo Motors



## Motors, Drives & Accessories

### Drives & Servo Motors

As well as linear and torque motors, the HIWIN product range includes suitable servo drives and rotary servo motors for the dynamic, high-precision positioning of belt and spindle axles. Drives and servo motors are available in different versions for different applications.

# **Drives & Servo Motors**

Contents

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## Contents

|   |    |
|---|----|
| 1. Product overview .....                           | 6  |
| 2. General information .....                        | 7  |
| 2.1 General information about HIWIN servo drive D2T | 7  |
| 2.2 General properties of HIWIN servo drives        | 7  |
| 2.3 "Lightening" commissioning software             | 9  |
| 3. D2T servo drive.....                             | 10 |
| 3.1 Interfaces D2T                                  | 10 |
| 3.2 Order code D2T                                  | 11 |
| 3.3 Technical data D2T                              | 11 |
| 3.4 Options D2T                                     | 13 |
| 3.5 Dimensions D2T (standard version)               | 14 |
| 3.6 Dimensions D2T (mega-ulink version)             | 15 |
| 3.7 Accessories D2T                                 | 17 |
| 4. AC servo motors .....                            | 19 |
| 4.1 Characteristics                                 | 19 |
| 4.2 Order code                                      | 20 |
| 4.3 Motor data                                      | 21 |
| 4.4 Options   | 27 |
| 4.5 Accessories                                     | 27 |

# Drives & Servo Motors

Product overview

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## 1. Product overview

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Servo drive D2T

[Page 10](#)

- Sizes 100 W, 400 W and 1,000 W
- EtherCAT CoE and EtherCAT mega-ulink
- UL-certified

Accessories for servo drive D2T

[Page 17](#)

- Cables
- Connectors
- Brake resistor
- Mains filter



AC servo motors

[Page 19](#)

- Highly dynamic
- High-torque
- Compact design
- UL-certified

Accessories for AC servo motors

[Page 27](#)

- Connectors
- Cables

## 2. General information

### 2.1 General information about HIWIN servo drive D2T

For efficient and economical use, for example in belt and spindle axles, specially adapted to HIWIN rotary servo motors.

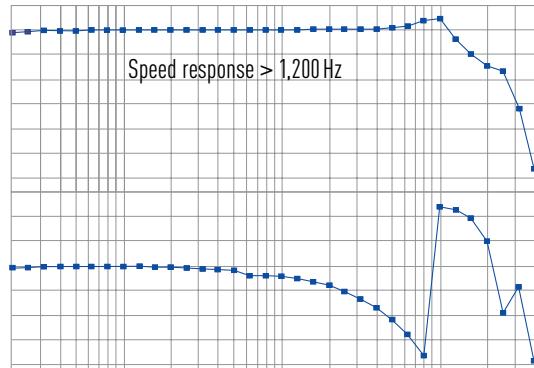
- 100 W, 400 W and 1,000 W
- EtherCAT CoE and EtherCAT mega-ulink
- UL-certified



### 2.2 General properties of HIWIN servo drives

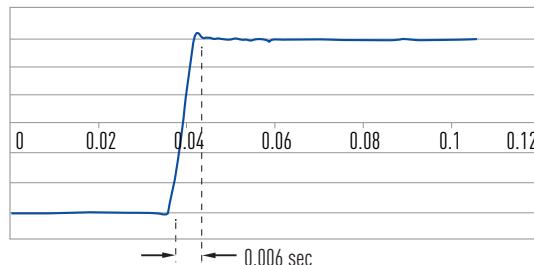
#### ○ Large controller bandwidth

The optimised motion control algorithms and the fact that the controller can only be adapted to the application by a superordinate amplification factor (common gain) results in a very short response time that meets all the requirements of a highly dynamic motion profile.



#### ○ High acceleration dynamics

The fully digital vector-controlled current controller allows an extremely high servo performance to be achieved. Changing from -3,000 rpm to +3,000 rpm takes just 0.006 seconds.

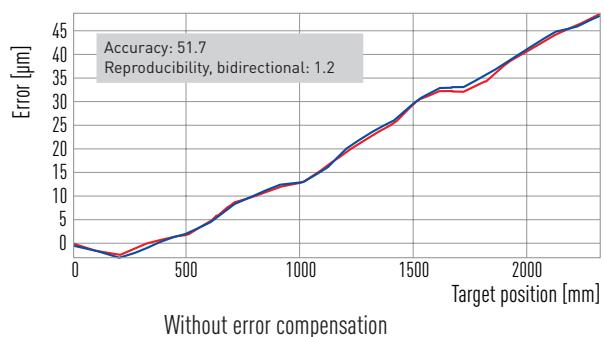


# Drives & Servo Motors

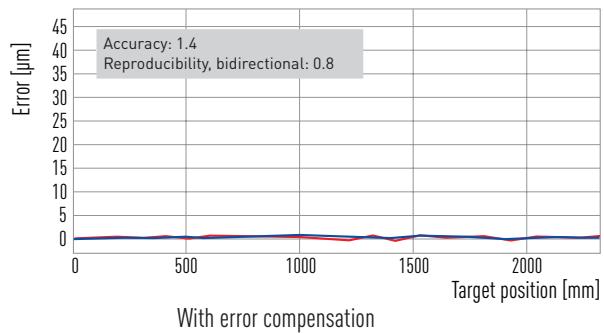
## General information

### ○ Error compensation

The servo drives feature sophisticated error compensation to optimise the position accuracy of the mechanical drive system. The error correction table can contain up to 16,000 entries.



Without error compensation



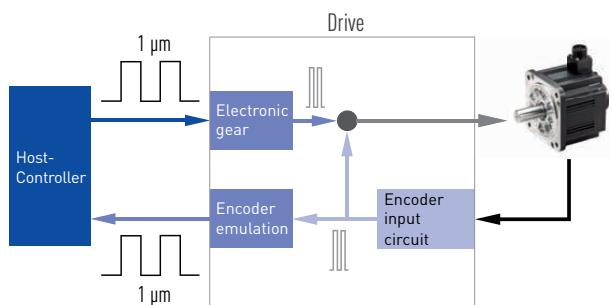
With error compensation

### ○ Vibration suppression

The mechanical vibration of the complete system that arises during motion can be very effectively reduced by the vibration suppression function of the servo drive.

### ○ Electronic gear and encoder emulation

The servo drives offer a host of features. For example, the built-in electronic gear adjusts the frequency of the control pulses from the higher-level control for processing in the drive. Another feature is the encoder emulation. This allows the resolution of encoder signals sent to the higher-level control to be adapted, avoiding compatibility problems between the resolution of the encoder and the higher-level control.

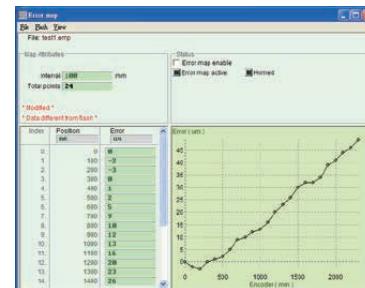


### 2.3 "Lightening" commissioning software

The HIWIN commissioning software Lightening provides a range of tools to optimise control behaviour. These include a real-time oscilloscope, frequency analysis tools (FFT and Bode diagram), error compensation and configuration of inputs and outputs.

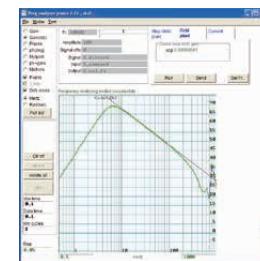
- **Error compensation tool**

To optimise the position accuracy of the drive, the error compensation tool enters measured values generated in a reference measurement by a high-precision laser interferometer in the error correction table. This compensates for lead deviations of a ballscrew or encoder error, for example.



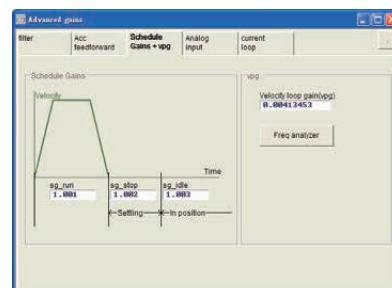
- **Controller optimisation tool**

The drive is a powerful, easy-to-use tool for frequency optimisation of the control circuit. The frequency response of the controller is shown as a graph. This graphical support makes it relatively straightforward to optimise the overall behaviour of the control circuit.



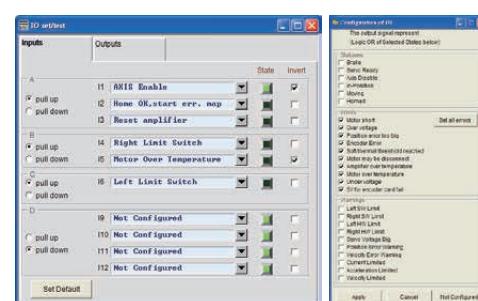
- **Superordinate amplification factor: common gain**

Once the individual amplification factors have been defined by the various software tools, further optimisation is achieved with the superordinate amplification factor of common gain. The common gain can be defined for the motion phase, the engaging phase and holding the position.



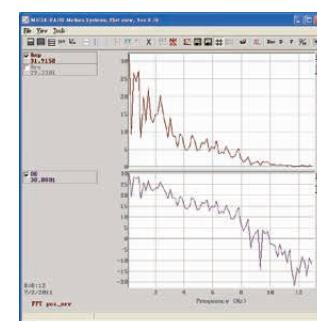
- **I/O center**

The I/O center makes it easy to organise the various I/O functions of the drive's digital inputs and outputs and therefore adapt them to different hardware interfaces of the user's higher-level controls. In the I/O centre you can also check the status of inputs and outputs and invert the signals.



- **Analysis tool**

The analysis tool allows you to display, analyse and rectify resonance vibrations in the driveline. With graphical support the resonance frequency can be determined with an FFT analysis and corrected with an appropriate filter (low pass or notch).



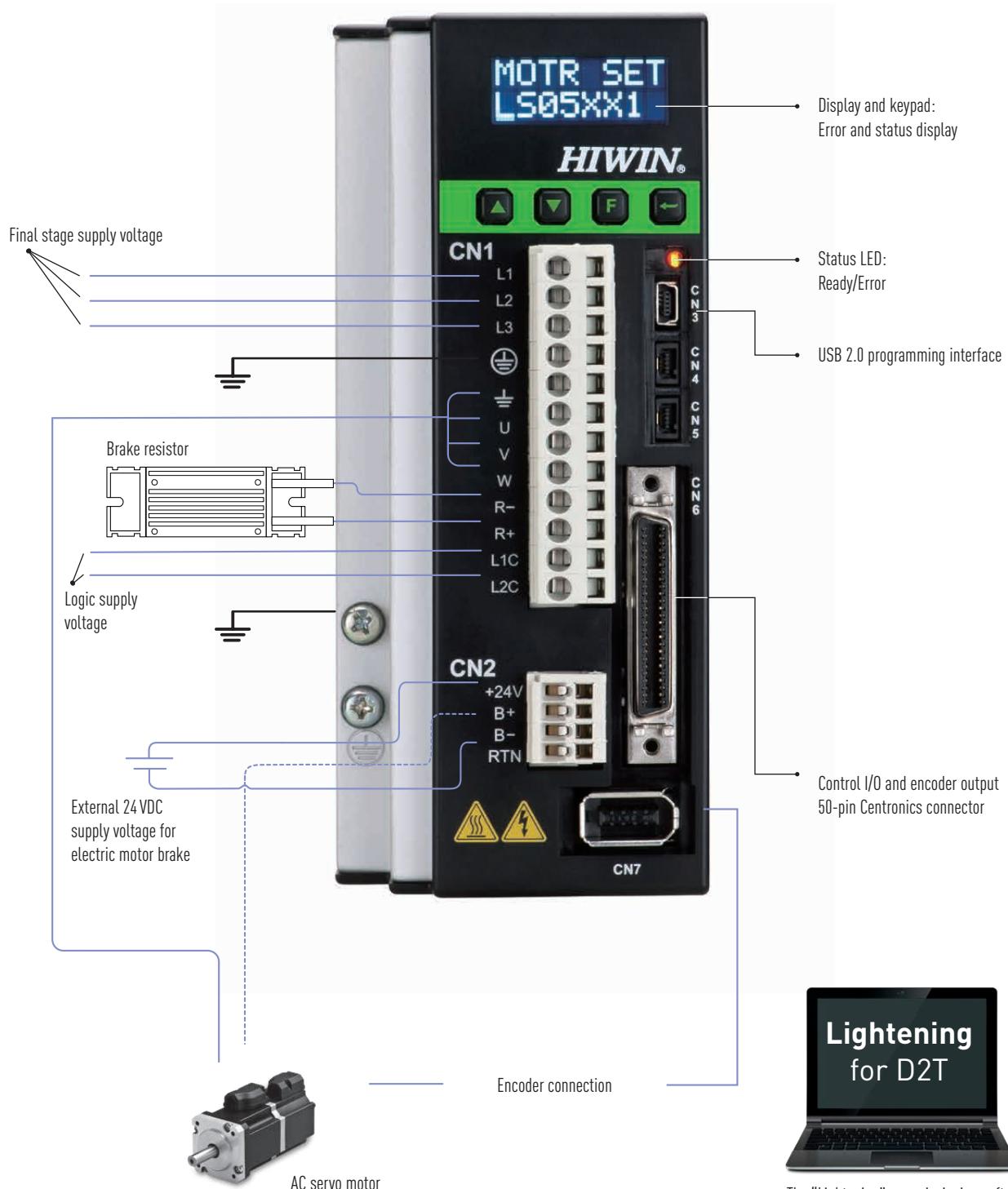
# Drives & Servo Motors

## D2T servo drive

### 3. D2T servo drive

The vector-controlled, fully digital HIWIN D2T servo drives are specially designed to work with HIWIN servo motors. Different versions and performance classes are available for different types of application. For easy installation and commissioning there are ready-assembled motor and encoder cables and the free HIWIN commissioning software "Lightening".

#### 3.1 Interfaces D2T



The "Lightening" commissioning software can be downloaded from our website [www.hiwin.de](http://www.hiwin.de).

### 3.2 Order code D2T

| D2T  | 04 | 2 | 3 | S | B | 4 | G   |
|--|----|---|---|---|---|---|---|
| Type:<br>D2T   |    |   |   |   |   |   | Type:<br>G: European version  |
| Performance class:<br>01: 50 W/100 W<br>04: 200 W/400 W<br>10: 750 W/1,000 W |    |   |   |   |   |   | Encoder interface:<br>4: 17 bit absolute (singleturn)<br>5: 17 bit absolute (multiturn)   |
| Final stage supply voltage:<br>2: 1- or 3-phase<br>(230 VAC, 50/60 Hz)       |    |   |   |   |   |   | Housing type:<br>A: 50 W/100 W<br>B: 200 W/400 W<br>C: 750 W/1,000 W  |
| Logic supply voltage:<br>3: 230 VAC (50/60 Hz)                               |    |   |   |   |   |   | Communication:<br>S: Step/direction, ± 10 V interface<br>F: EtherCAT (mega-ulink),<br>step/direction, ± 10 V interface<br>E: EtherCAT CoE |

### 3.3 Technical data D2T

Table 3.1 Technical data D2T

| HIWIN D2T servo drive amplifier           |                             |                                | D2T-0123  | D2T-0423  | D2T-1023             |  |
|---|-----------------------------|--------------------------------|---|---|----------------------|--|
| <b>Power supply</b>                       |                             |                                | Final stage supply voltage and frequency<br>200 to 240 VAC (± 10 %)/50 to 60 Hz (± 5 %)               |   |                      |  |
| <b>Number of phases</b>                   |                             |                                | 1 or 3  |   |                      |  |
| <b>Power consumption of final stage</b>   |                             |                                | 1.5 A <sub>eff</sub>  | 4.1 A <sub>eff</sub>  | 7.5 A <sub>eff</sub> |  |
| <b>Logic supply voltage and frequency</b> |                             |                                | 200 to 240 VAC (± 10 %)/50 to 60 Hz (± 5 %)<br>1-phase only   |   |                      |  |
| <b>Power consumption of logic supply</b>  |                             |                                | 0.5 A max.  |   |                      |  |
| <b>Output current</b>                     |                             |                                | Continuous current (effective)<br>0.9 A   | 2.5 A   | 5.1 A                |  |
| Peak current (effective)                  |                             |                                | 2.7 A   | 7.5 A   | 15.3 A               |  |
| Maximum duration of peak current          |                             |                                | 1 second  |   |                      |  |
| <b>Type of control</b>                    |                             |                                | IGBT PWM vector control   |   |                      |  |
| <b>Controller sampling rate</b>           |                             |                                | Current, speed and position controllers:<br>15 kHz: standard and mega-ulink<br>16 kHz: EtherCAT (CoE) |   |                      |  |
| <b>Motor types supported</b>              |                             |                                | AC servo motors   |   |                      |  |
| <b>Status LED</b>                         |                             |                                | Red: Error; Green: Ready  |   |                      |  |
| <b>Operating modes</b>                    | <b>Position control</b>     | <b>Inputs/outputs</b>          |   | Low-speed pulse inputs (CN6 pins: 3, 4, 5, 6)<br>High-speed pulse inputs (CN6 pins: 44, 45, 46, 47) |                      |  |
|   |                             | <b>Function</b>                |   | Step/direction; CW/CCW; AB signals (4 × evaluation)   |                      |  |
|   |                             | <b>Maximum input frequency</b> |   | Low-speed (optocoupler): 500 kHz<br>High-speed (different.): 4 MHz                                  |                      |  |
|   |                             | <b>Electric gear</b>           |   | Ratio: pulses/counts<br>pulses: 1 – 2,147,483,647<br>counts: 1 – 2,147,483,647                      |                      |  |
|   | <b>Speed/torque control</b> | <b>Analogue</b>                | <b>Input resistance</b>   | 10 kΩ   |                      |  |
|   |                             |                                | <b>Input voltage</b>  | ±10 VDC   |                      |  |
|   |                             |                                | <b>Resolution</b>   | 12-bit  |                      |  |
|   |                             | <b>Digital</b>                 | <b>PWM</b>  | Via low-speed pulse inputs  |                      |  |
|   |                             |                                | <b>Frequency</b>  | Min. 36.5 kHz; max. 100 kHz   |                      |  |
|   |                             |                                | <b>Min. pulse duration</b>  | 220 ns  |                      |  |
| <b>Encoder interface</b>                  |                             | <b>Operating voltage</b>       |   | + 5 VDC ± 5 % at 400 mA   |                      |  |
|   |                             | <b>Input</b>                   | <b>Signal type</b>  | A, /A, B, /B, Z, /Z, differential signals   |                      |  |
|   |                             |                                | <b>Bandwidth</b>  | After 4-fold evaluation 5 million incr/s  |                      |  |

# Drives & Servo Motors

## D2T servo drive

Table 3.1 Technical data (continued)

| HIWIN servo drive D2T              |                        |  | D2T-0123   | D2T-0423 | D2T-1023 |  |  |  |
|------------------------------------|------------------------|--|--|----------|----------|--|--|--|
| Encoder interface                  | Input                  | Option   | Dual loop with rotatory 17-bit absolute encoder and AqB linear encoder (not for D2T-xxxx-E-)   |          |          |  |  |  |
|                                    | Output                 | Signal type  | A, /A, B, /B, Z, /Z, differential TTL  |          |          |  |  |  |
|                                    |                        | Resolution   | After 4-fold evaluation 8 million incr/s   |          |          |  |  |  |
| Encoder simulation output          |                        |  | Max. 18 million incr/s, RS422 differential; adjustable scaling   |          |          |  |  |  |
| Communication                      | Interface              |  | USB 2.0  |          |          |  |  |  |
| Parameterisable I/O interface      | Digital inputs         | [I1 to I10], (single-end, optocoupler), 12–24 VDC                              |  |          |          |  |  |  |
|                                    | Digital outputs        | [O1 to O5], (optocoupler), 24 VDC, 100 mA                                      |  |          |          |  |  |  |
|                                    | Analogue outputs       | 2 (1 × speed, 1 × torque)  |  |          |          |  |  |  |
|                                    | Brake output           | BRAKE [CN2_BRK], max. 1 ADC  |  |          |          |  |  |  |
| Feedback                           | Resistance             | External   |  |          |          |  |  |  |
|                                    | Activation threshold   | + HV > 370 VDC   |  |          |          |  |  |  |
|                                    | Deactivation threshold | + HV < 360 VDC   |  |          |          |  |  |  |
|                                    | Tolerance              | ± 5 %  |  |          |          |  |  |  |
| Monitoring functions               |                        |  | Short circuit, overvoltage (> 390 VDC ± 5 %), undervoltage (< 60 VDC), position error, encoder error, motor phase monitoring, overtemperature D2T (IGBT > 90 °C ± 1 °C), motor overtemperature |          |          |  |  |  |
| Autotuning                         |                        |  | With automatic mass inertia calculation  |          |          |  |  |  |
| Error mapping                      | Method                 | Compensation table for correcting position errors through linear interpolation |  |          |          |  |  |  |
|                                    | Table entries          | Max. 5,000   |  |          |          |  |  |  |
|                                    | Activation             | Following successful referencing or via digital input signal                   |  |          |          |  |  |  |
| VSF (vibration suppression)        |                        |  | 0.1 Hz to 200 Hz   |          |          |  |  |  |
| Other functions                    |                        |  | Friction compensation, gear play compensation  |          |          |  |  |  |
| External EtherCAT adapter (option) |                        |  | EtherCAT with mega-ulink protocol  |          |          |  |  |  |
| Ambient conditions                 | Operating temperature  | 0 to 40 °C (above 55 °C only with air conditioning)                            |  |          |          |  |  |  |
|                                    | Storage temperature    | −20 °C to +65 °C   |  |          |          |  |  |  |
|                                    | Air humidity           | 0 to 90 % (non-condensing and frost free)                                      |  |          |          |  |  |  |
|                                    | Operating altitude     | < 1,000 m above sea level  |  |          |          |  |  |  |
|                                    | Vibration              | 10 m/s <sup>2</sup> (10 to 500 Hz)   |  |          |          |  |  |  |
|                                    | Protection class       | IP20   |  |          |          |  |  |  |

### 3.4 Options D2T

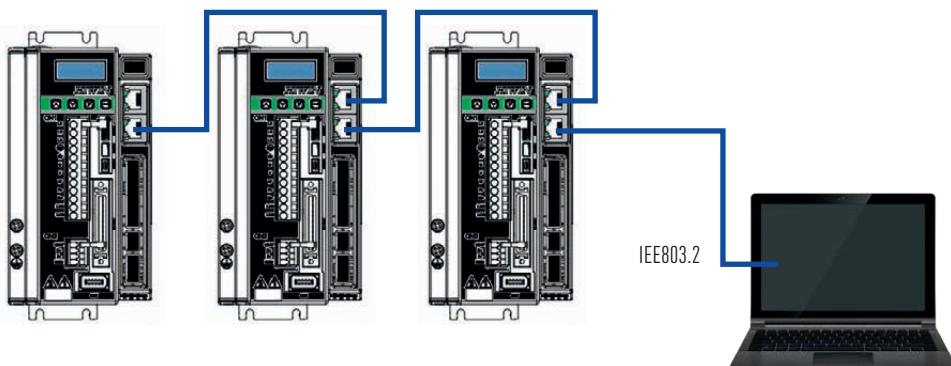
- **EtherCAT interface**

The D2T servo drive supports the Ethernet-based EtherCAT field bus system. EtherCAT is an open technology which is regulated in international standards IEC 61158, IEC 61784 and ISO 15745-4. EtherCAT is a very fast industrial Ethernet system, also suited to use in time-critical motion control applications. The D2T supports the CoE (CANoverEtherCAT) protocol and can therefore be integrated in any EtherCAT master controller which supports this protocol. Furthermore, the D2T works according to the standardised drive profile CiA 402 and can therefore be easily integrated into the TwinCAT control software of Beckhoff as an NC axis.



- **mega-ulink interface**

The D2T servo drive supports the proprietary protocol mega-ulink, which is based on EtherCAT. The EtherCAT mega-ulink interface can be used for communication and control between the industrial PC and servo drive. Communication takes place via the standard Ethernet interface on the PC and the EtherCAT mega-ulink interface on the drive. A dll library (MPI.dll) handles communication and control between PC and drive controller. A detailed description of this library and how to use it is available at [www.hiwin.de](http://www.hiwin.de).

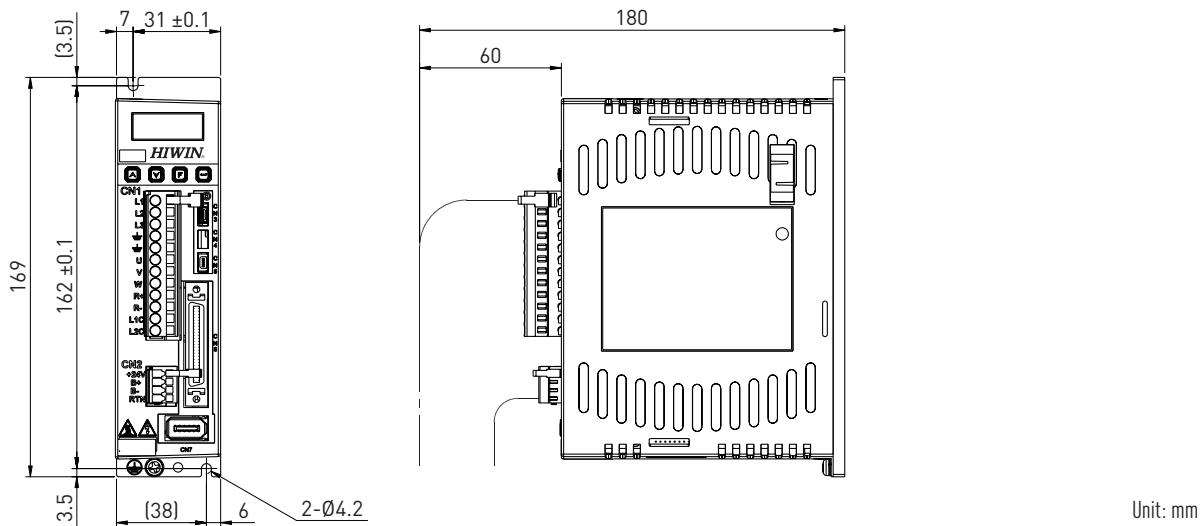
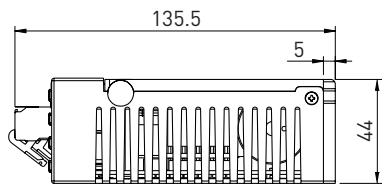


# Drives & Servo Motors

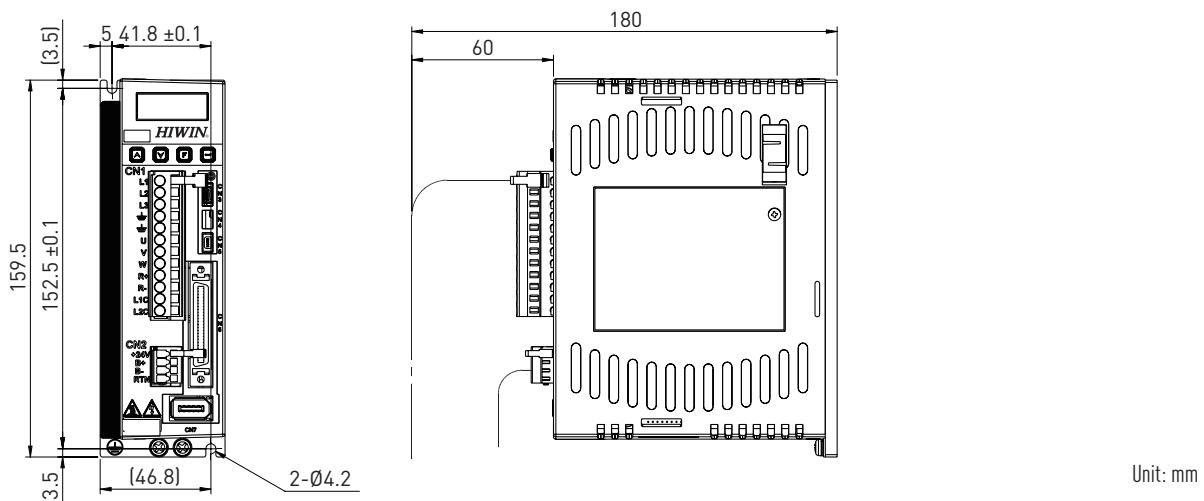
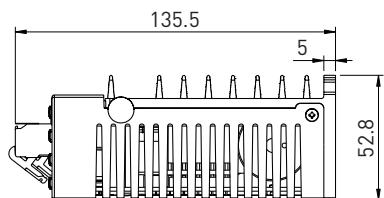
## D2T servo drive

### 3.5 Dimensions D2T (standard version)

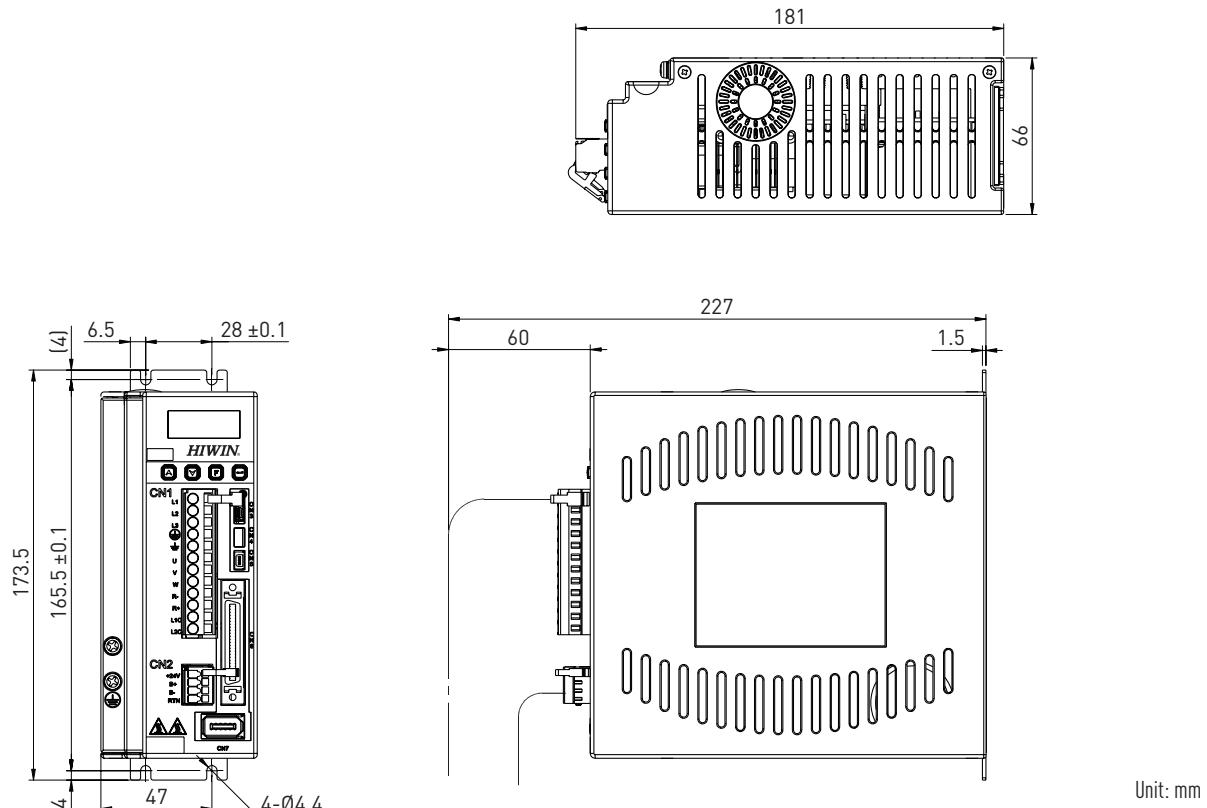
- Housing type A



- Housing type B

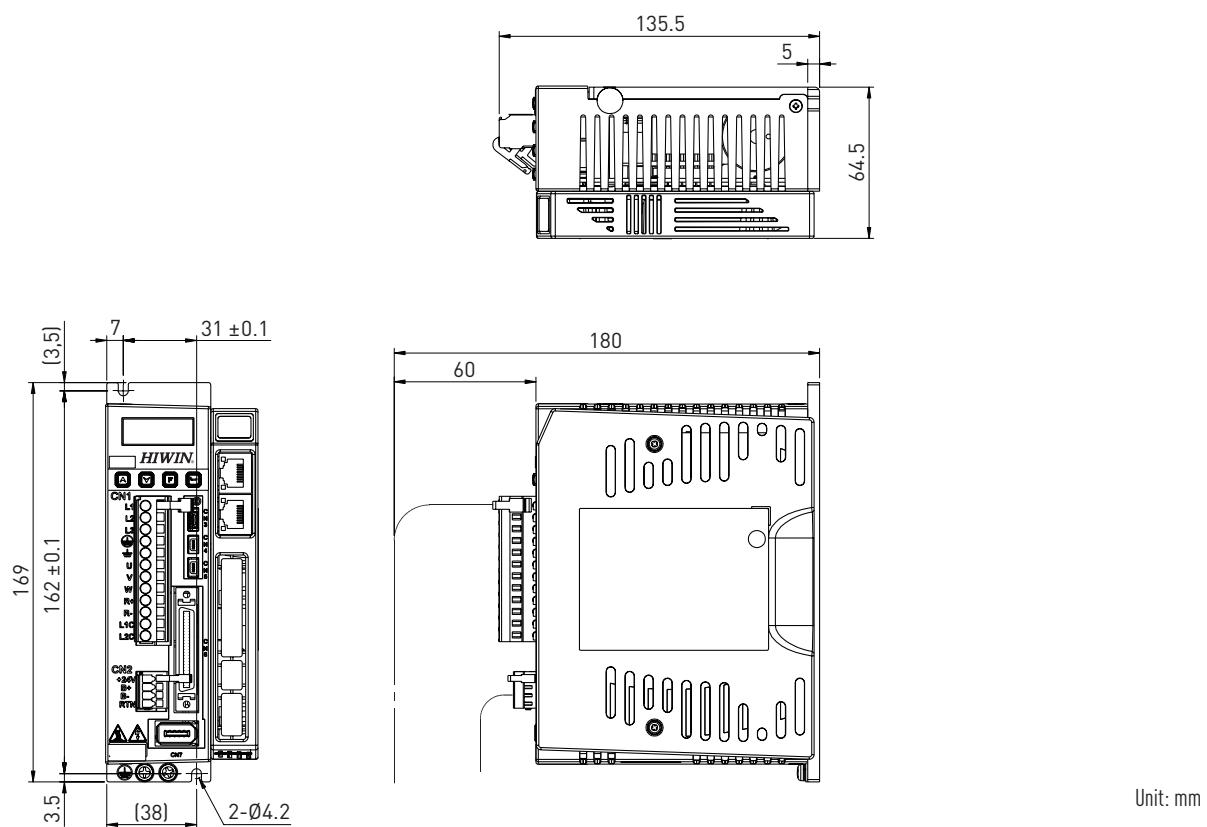


○ Housing type C



**3.6 Dimensions D2T (mega-ulink version)**

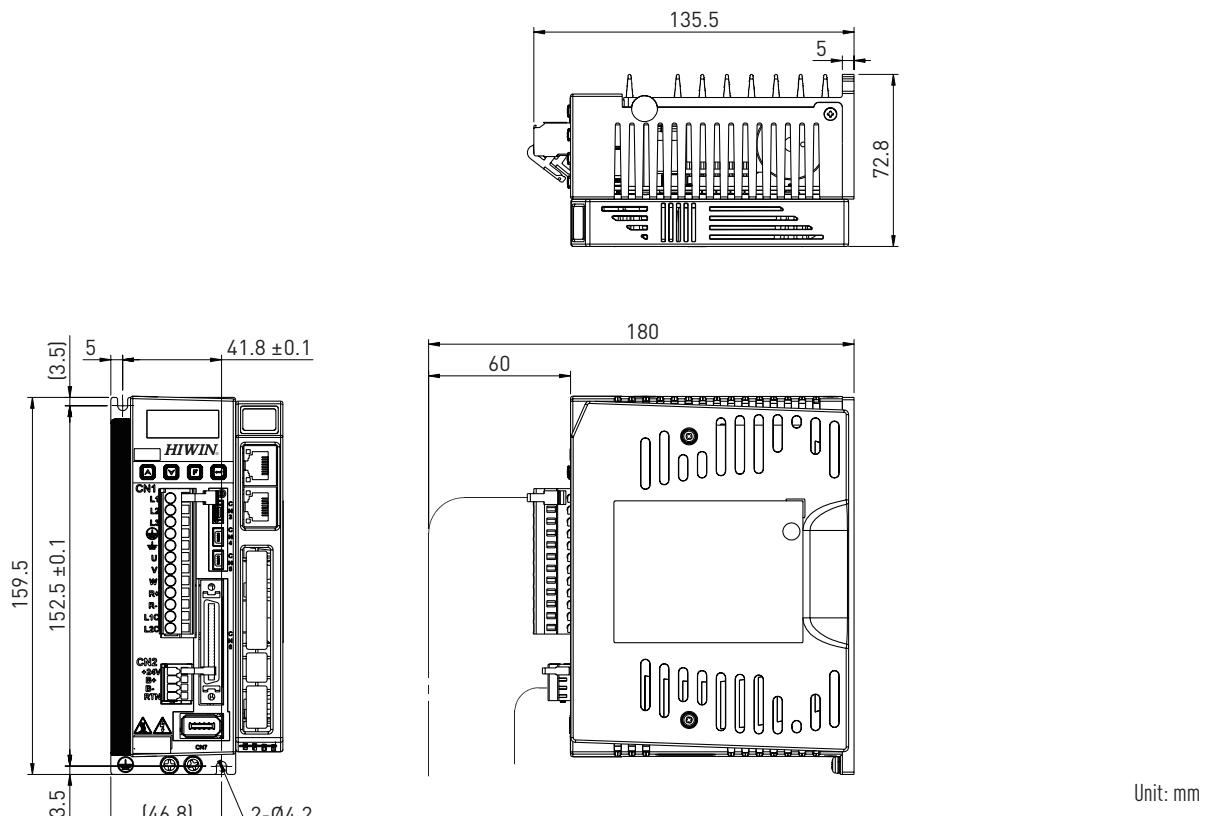
○ Housing type A



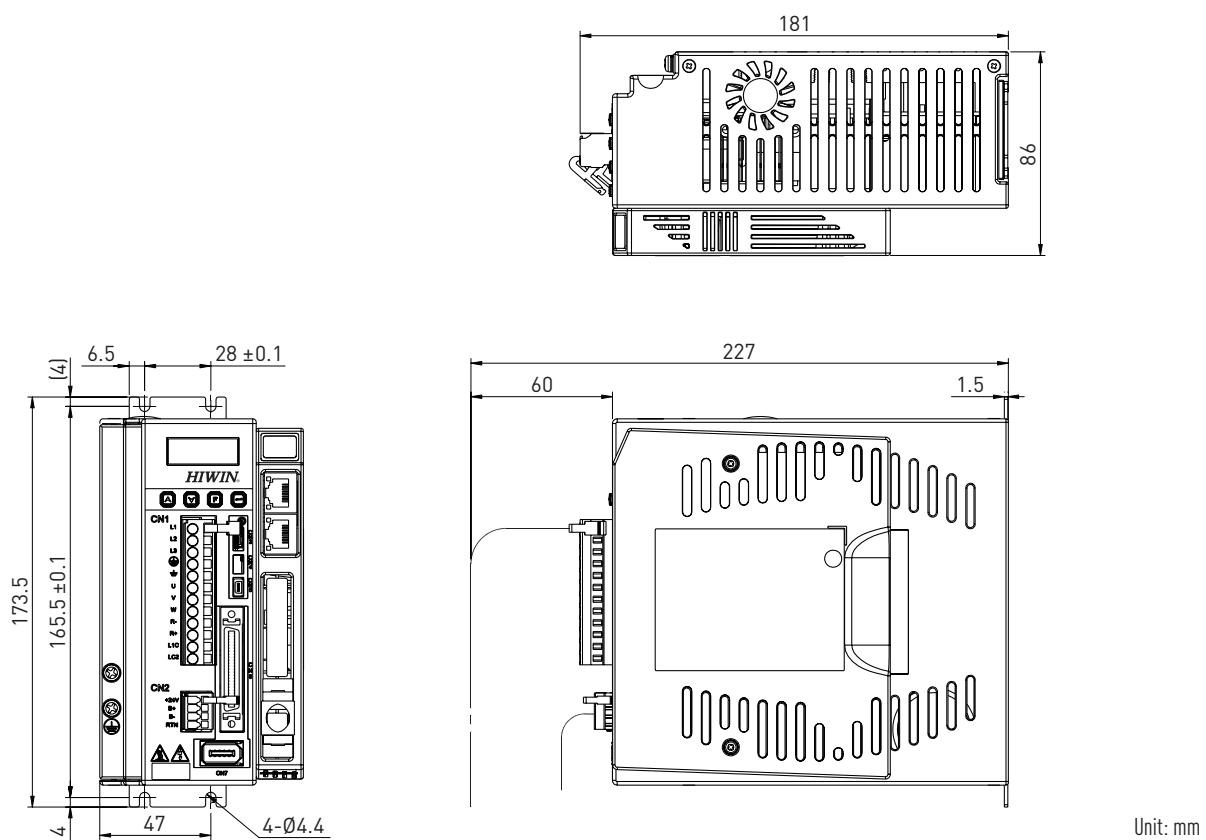
# Drives & Servo Motors

## D2T servo drive

- Housing type B



- Housing type C



### 3.7 Accessories D2T

#### 3.7.1 Cables

Table 3.2 Cables for D2T servo drive

| Article number | Designation                    | Connector | Figure | Length |
|----------------|--------------------------------|-----------|--------|--------|
| 8-10-0864      | USB parameterisation cable     | CN3       |        | 2 m    |
| 8-10-0763      | Control I/O and encoder output | CN6       |        | 3 m    |

#### 3.7.2 Connectors

Table 3.3 Connector set for D2T servo drive

| Article number | Designation | Type                           | Contacts | Quantity |
|----------------|-------------|--------------------------------|----------|----------|
| D2-CK3         | CN1         | WAGO 721-122/026-000           | 12       | 1        |
|                | CN2         | WAGO 734-104                   | 4        | 1        |
|                | CN6         | 3M 10150-3000PE+10350-52A0-008 | 50       | 1        |

Connector set D2-CK3 is supplied with each D2T drive

#### 3.7.3 Brake resistor

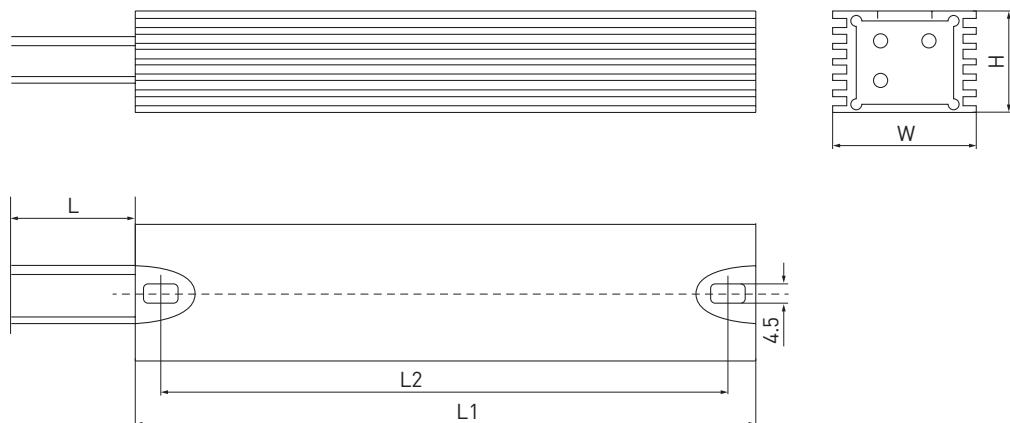


Table 3.4 Brake resistor for D2T servo drive

| Article number | Designation    | Resistance [Ω] | Nominal power [W] | Weight [g] | L1 [mm] | L2 [mm] | W [mm] | H [mm] | L [mm] |
|----------------|----------------|----------------|-------------------|------------|---------|---------|--------|--------|--------|
| 8-09-0015      | Brake resistor | 80             | 300               | 305        | 155     | 144     | 36     | 27     | 600    |

Unit: mm

# Drives & Servo Motors

## D2T servo drive

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### 3.7.4 Mains filter

Table 3.5 Mains filter for D2T servo drive

| Article number | Designation                               | Type           | Nominal current [A] | Leakage current [mA] | Quantity |
|----------------|---|----------------|---------------------|----------------------|----------|
| 8-09-0439      | D2T mains filter, 1-phase, 50 to 400 W    | FN2090-6-06    | 6                   | 0.67                 | 1        |
|                | Ferrite core                              | KFC-130-B      |                     |                      | 2        |
| 8-09-0374      | D2T mains filter, 1-phase, 750 to 1,000 W | FN2090-10-06   | 10                  | 0.67                 | 1        |
|                | Ferrite core                              | KFC-130-B      |                     |                      | 2        |
| 8-09-0440      | D2T mains filter, 3-phase                 | FN3025HL-20-71 | 20                  | 0.40                 | 1        |
|                | Ferrite core                              | KFC-130-B      |                     |                      | 2        |

## 4. AC servo motors

HIWIN FR highly dynamic AC synchronous servo motors deliver high torques across the entire speed range. Because they have minimal mass inertia moment, they are also suitable for demanding dynamic drive tasks such as high-frequency reversing. The special stator/rotor structure of the FR series achieves very low torque ripple and high power density in a compact form.



### 4.1 Characteristics

Table 4.1 General characteristics

| Size                                | 50 W   | 100 W | 200 W | 400 W | 750 W | 1,000 W   |
|-------------------------------------|--|-------|-------|-------|-------|-----------|
| <b>Motor type</b>                   | Permanently excited synchronous servo motor            |       |       |       |       |           |
| <b>Magnets</b>                      | Neodymium iron boron magnets                           |       |       |       |       |           |
| <b>Housing</b>                      | Aluminium  |       |       |       |       |           |
| <b>Colour</b>                       | Black  |       |       |       |       |           |
| <b>Motor protection class</b>       | IP65   |       |       |       |       |           |
| <b>Connector protection class</b>   | IP20   |       |       |       |       | IP65      |
| <b>Motor shaft protection class</b> | IP40 (optional IP65)                                   |       |       |       |       |           |
| <b>Insulation class</b>             | Class A  |       |       |       |       |           |
| <b>Shaft end</b>                    | Without feather key groove, with centric threaded hole |       |       |       |       |           |
| <b>Peak torque</b>                  | 3 × nominal torque                                     |       |       |       |       |           |
| <b>Service life</b>                 | > 20,000 h (at nominal load)                           |       |       |       |       |           |
| <b>Motor connection</b>             | Cable (300 mm) with ready-assembled connector          |       |       |       |       | Connector |
| <b>Encoder connection</b>           | Cable (300 mm) with ready-assembled connector          |       |       |       |       | Connector |
| <b>Cooling</b>                      | Convective   |       |       |       |       |           |
| <b>Thermal monitoring</b>           | Not available  |       |       |       |       |           |
| <b>Encoder</b>                      | 17-bit absolute (single or multi turn)                 |       |       |       |       |           |

Table 4.2 Ambient conditions

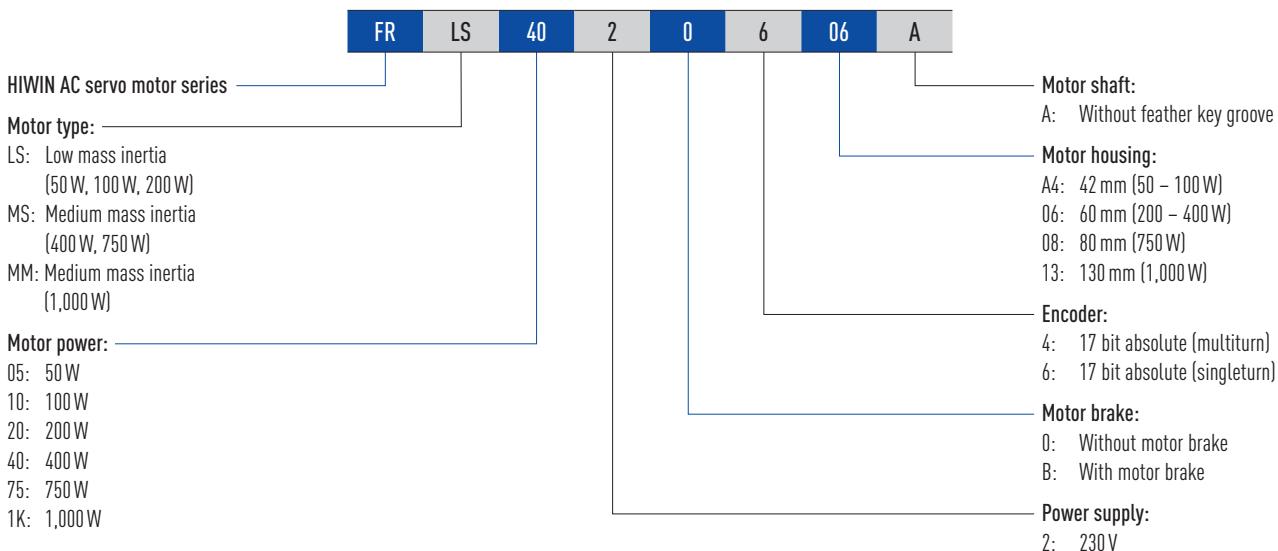
| Size                                 | 50 W                             | 100 W | 200 W | 400 W | 750 W | 1,000 W |
|--------------------------------------|----------------------------------|-------|-------|-------|-------|---------|
| <b>Ambient temperature</b>           | 0 °C to 40 °C                    |       |       |       |       |         |
| <b>Storage temperature</b>           | -15 °C to 70 °C                  |       |       |       |       |         |
| <b>Air humidity</b>                  | Up to 80 % relative air humidity |       |       |       |       |         |
| <b>Max. Max. installation height</b> | 1,000 m above sea level          |       |       |       |       |         |

# Drives & Servo Motors

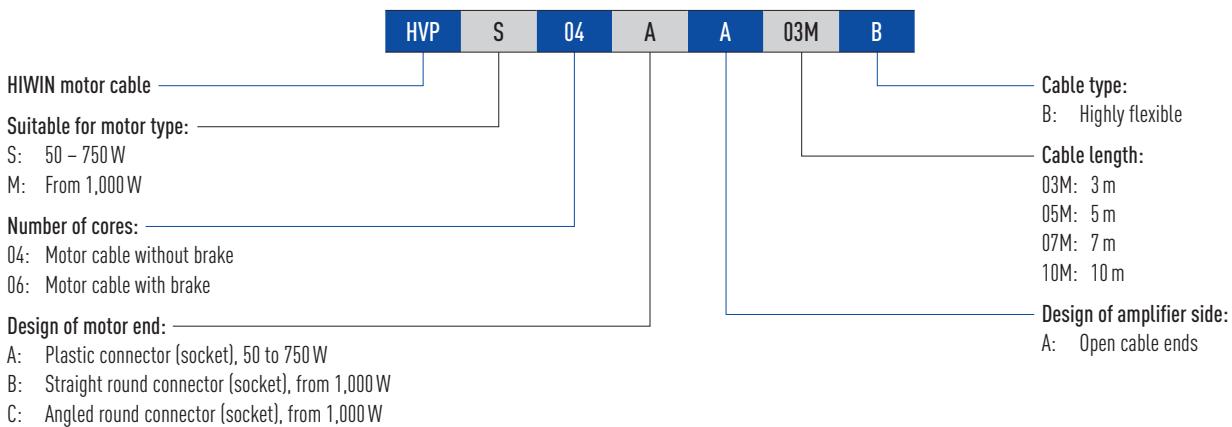
## AC servo motors

### 4.2 Order code

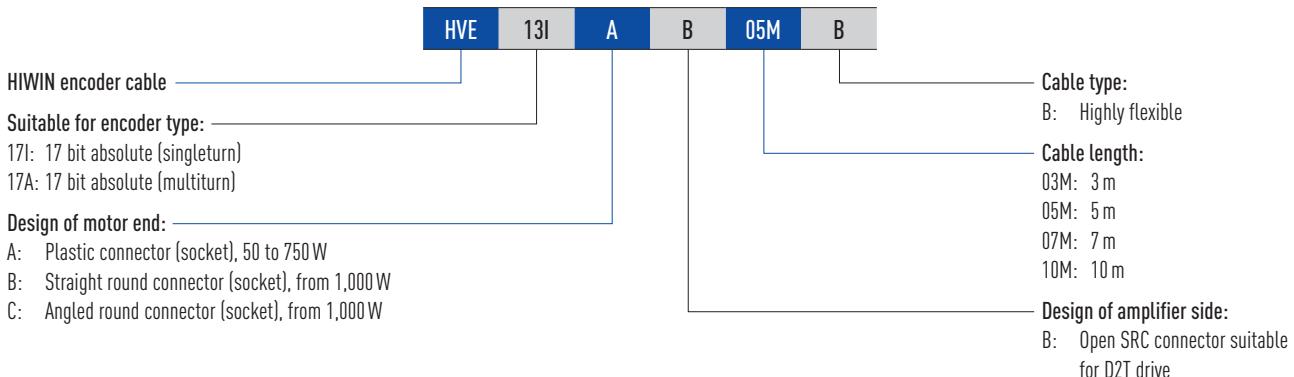
#### ○ Motor



#### ○ Motor cable



#### ○ Encoder cable



#### 4.3 Motor data

##### 4.3.1 AC servo motor FRLS 50 W

Table 4.3 Technical data FRLS 50 W

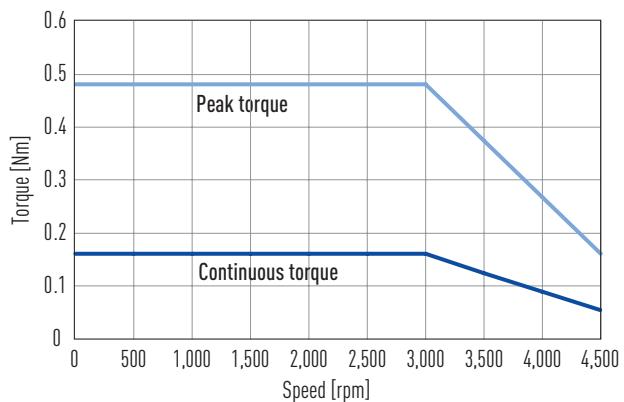
| Motor data                                 | Symbol           | Unit                                | FRLS052 __ A4 __ |
|--|------------------|-------------------------------------|------------------|
| <b>Nominal voltage</b>                     | V                | VAC                                 | 220              |
| <b>Nominal power</b>                       | W                | W                                   | 50               |
| <b>Nominal torque</b>                      | T <sub>C</sub>   | Nm                                  | 0.16             |
| <b>Nominal current</b>                     | I <sub>C</sub>   | A <sub>eff</sub>                    | 0.9              |
| <b>Peak torque for 1 sec.</b>              | T <sub>P</sub>   | Nm                                  | 0.48             |
| <b>Peak current for 1 sec.</b>             | I <sub>P</sub>   | A <sub>eff</sub>                    | 2.7              |
| <b>Nominal speed</b>                       | n <sub>N</sub>   | rpm                                 | 3,000            |
| <b>Maximum speed for 1 sec.</b>            | n <sub>max</sub> | rpm                                 | 4,500            |
| <b>Torque constant</b>                     | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.178            |
| <b>Voltage constant</b>                    | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 10.74            |
| <b>Winding resistance<sup>1)</sup></b>     | R                | Ω                                   | 4.7              |
| <b>Winding inductance<sup>1)</sup></b>     | L                | mH                                  | 4.7              |
| <b>Mass inertia of rotor</b>               | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.02             |
| <b>Mass inertia of rotor with brake</b>    | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.022            |
| <b>Motor weight</b>                        | M                | kg                                  | 0.45             |
| <b>Motor weight with brake</b>             | M                | kg                                  | 0.58             |
| <b>Motor insulation class</b>              |                  |                                     | A                |
| <b>Motor brake (optional)<sup>2)</sup></b> |                  |                                     |                  |
| <b>Braking torque (static)</b>             | T <sub>b</sub>   | Nm                                  | 0.3              |
| <b>Power supply</b>                        | V                | VDC                                 | 24 ± 10 %        |
| <b>Power consumption</b>                   | A                | A                                   | 0.3              |
| <b>Rated input</b>                         | W                | W                                   | 6.0              |
| <b>Response time open</b>                  | t <sub>O</sub>   | ms                                  | 30.0             |
| <b>Response time close</b>                 | t <sub>R</sub>   | ms                                  | 20.0             |

<sup>1)</sup> Line to line

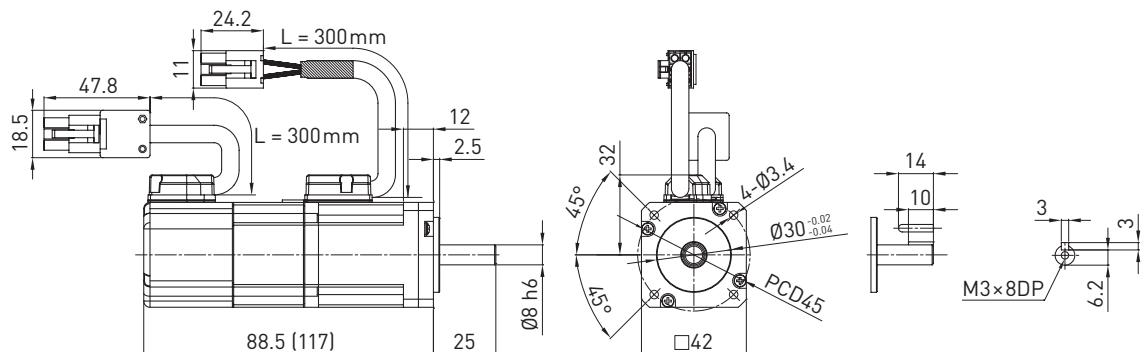
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRLS 50 W



#### Dimensions FRLS 50 W:



Values in brackets apply  
to model with motor brake

# Drives & Servo Motors

## AC servo motors

### 4.3.2 AC servo motor FRLS 100 W

Table 4.4 Technical data FRLS 100 W

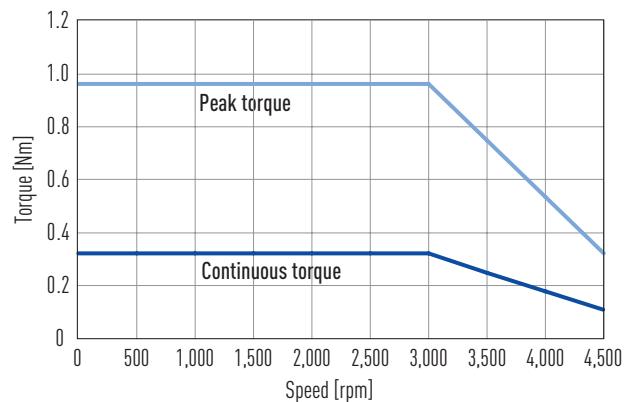
| <b>Motor data</b>                          | <b>Symbol</b>    | <b>Unit</b>                         | <b>FRLS102 __ A4 __</b> |
|--|------------------|-------------------------------------|-------------------------|
| <b>Nominal voltage</b>                     | V                | VAC                                 | 220                     |
| <b>Nominal power</b>                       | W                | W                                   | 100                     |
| <b>Nominal torque</b>                      | T <sub>C</sub>   | Nm                                  | 0.32                    |
| <b>Nominal current</b>                     | I <sub>C</sub>   | A <sub>eff</sub>                    | 0.9                     |
| <b>Peak torque for 1 sec.</b>              | T <sub>P</sub>   | Nm                                  | 0.96                    |
| <b>Peak current for 1 sec.</b>             | I <sub>P</sub>   | A <sub>eff</sub>                    | 2.7                     |
| <b>Nominal speed</b>                       | n <sub>N</sub>   | rpm                                 | 3,000                   |
| <b>Maximum speed for 1 sec.</b>            | n <sub>max</sub> | rpm                                 | 4,500                   |
| <b>Torque constant</b>                     | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.356                   |
| <b>Voltage constant</b>                    | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 21.98                   |
| <b>Winding resistance<sup>1)</sup></b>     | R                | Ω                                   | 8                       |
| <b>Winding inductance<sup>1)</sup></b>     | L                | mH                                  | 8.45                    |
| <b>Mass inertia of rotor</b>               | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.036                   |
| <b>Mass inertia of rotor with brake</b>    | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.038                   |
| <b>Motor weight</b>                        | M                | kg                                  | 0.63                    |
| <b>Motor weight with brake</b>             | M                | kg                                  | 0.76                    |
| <b>Motor insulation class</b>              |                  |                                     | A                       |
| <b>Motor brake (optional)<sup>2)</sup></b> |                  |                                     |                         |
| <b>Braking torque (static)</b>             | T <sub>b</sub>   | Nm                                  | 0.3                     |
| <b>Power supply</b>                        | V                | VDC                                 | 24 ± 10 %               |
| <b>Power consumption</b>                   | A                | A                                   | 0.3                     |
| <b>Rated input</b>                         | W                | W                                   | 6.0                     |
| <b>Response time open</b>                  | t <sub>O</sub>   | ms                                  | 30.0                    |
| <b>Response time close</b>                 | t <sub>R</sub>   | ms                                  | 20.0                    |

<sup>1)</sup> Line to line

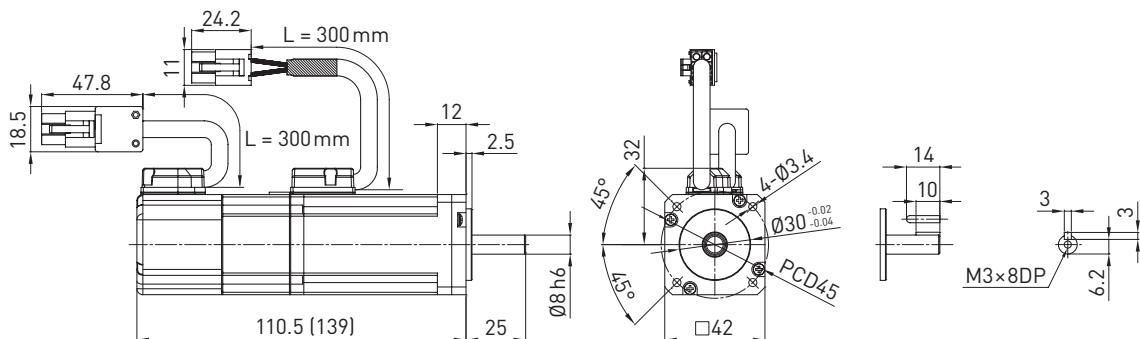
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRLS 100 W:



Dimensions FRLS 100 W:



Values in brackets apply  
to model with motor brake

#### 4.3.3 AC servo motor FRLS 200 W

Table 4.5 Technical data FRLS 200 W

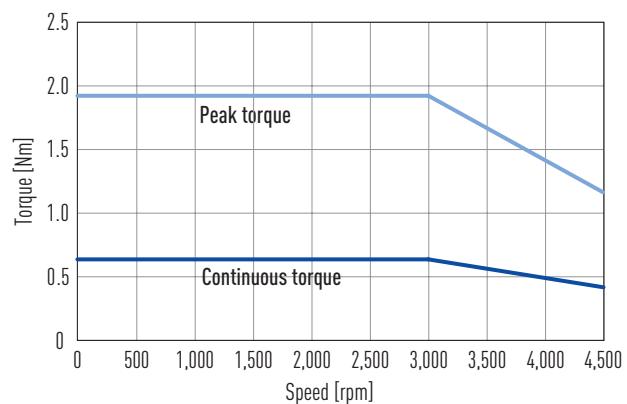
| Motor data                                 | Symbol           | Unit                                | FRLS202 _ _ 06_ |
|--|------------------|-------------------------------------|-----------------|
| Nominal voltage                            | V                | VAC                                 | 220             |
| Nominal power                              | W                | W                                   | 200             |
| Nominal torque                             | T <sub>C</sub>   | Nm                                  | 0.64            |
| Nominal current                            | I <sub>C</sub>   | A <sub>eff</sub>                    | 1.7             |
| Peak torque for 1 sec.                     | T <sub>P</sub>   | Nm                                  | 1.92            |
| Peak current for 1 sec.                    | I <sub>P</sub>   | A <sub>eff</sub>                    | 5.1             |
| Nominal speed                              | n <sub>N</sub>   | rpm                                 | 3,000           |
| Maximum speed for 1 sec.                   | n <sub>max</sub> | rpm                                 | 4,500           |
| Torque constant                            | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.43            |
| Voltage constant                           | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 26              |
| Winding resistance <sup>1)</sup>           | R                | Ω                                   | 4,3             |
| Winding inductance <sup>1)</sup>           | L                | mH                                  | 13              |
| Mass inertia of rotor                      | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.17            |
| Mass inertia of rotor with brake           | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.21            |
| Motor weight                               | M                | kg                                  | 0.95            |
| Motor weight with brake                    | M                | kg                                  | 1.5             |
| Motor insulation class                     |                  |                                     | A               |
| <b>Motor brake (optional)<sup>2)</sup></b> |                  |                                     |                 |
| Braking torque (static)                    | T <sub>b</sub>   | Nm                                  | 1.3             |
| Power supply                               | V                | VDC                                 | 24 ± 10 %       |
| Power consumption                          | A                | A                                   | 0.3             |
| Rated input                                | W                | W                                   | 7.7             |
| Response time open                         | t <sub>0</sub>   | ms                                  | 30.0            |
| Response time close                        | t <sub>R</sub>   | ms                                  | 20.0            |

<sup>1)</sup> Line to line

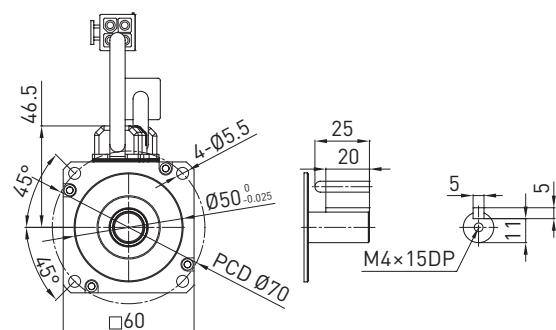
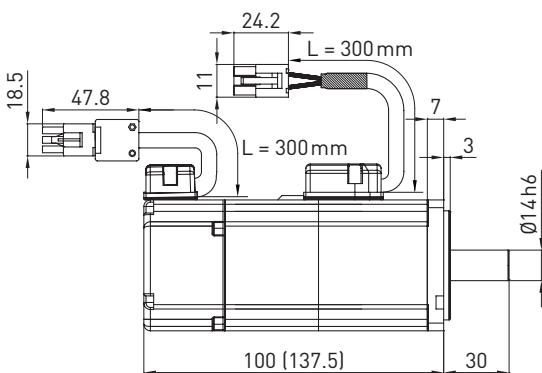
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRLS 200 W:



Dimensions FRLS 200 W:



Values in brackets apply  
to model with motor brake

# Drives & Servo Motors

## AC servo motors

### 4.3.4 AC servo motor FRMS 400 W

Table 4.6 Technical data FRMS 400 W

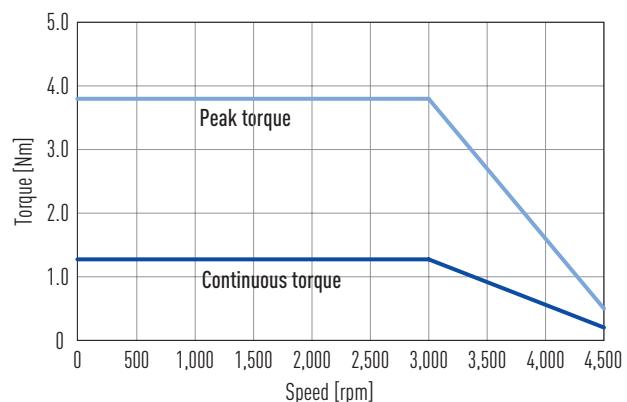
| Motor data                           | Symbol           | Unit                                | FRMS402 __06__ |
|--------------------------------------|------------------|-------------------------------------|----------------|
| Nominal voltage                      | V                | VAC                                 | 220            |
| Nominal power                        | W                | W                                   | 400            |
| Nominal torque                       | T <sub>C</sub>   | Nm                                  | 1.27           |
| Nominal current                      | I <sub>C</sub>   | A <sub>eff</sub>                    | 2.6            |
| Peak torque for 1 sec.               | T <sub>P</sub>   | Nm                                  | 3.81           |
| Peak current for 1 sec.              | I <sub>P</sub>   | A <sub>eff</sub>                    | 7.8            |
| Nominal speed                        | n <sub>N</sub>   | rpm                                 | 3,000          |
| Maximum speed for 1 sec.             | n <sub>max</sub> | rpm                                 | 4,500          |
| Torque constant                      | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.48           |
| Voltage constant                     | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 29.61          |
| Winding resistance <sup>1)</sup>     | R                | Ω                                   | 4.13           |
| Winding inductance <sup>1)</sup>     | L                | mH                                  | 9.9            |
| Mass inertia of rotor                | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.44           |
| Mass inertia of rotor with brake     | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 0.48           |
| Motor weight                         | M                | kg                                  | 1.31           |
| Motor weight with brake              | M                | kg                                  | 1.86           |
| Motor insulation class               |                  |                                     | A              |
| Motor brake (optional) <sup>2)</sup> |                  |                                     |                |
| Braking torque (static)              | T <sub>b</sub>   | Nm                                  | 1.3            |
| Power supply                         | V                | VDC                                 | 24 ± 10 %      |
| Power consumption                    | A                | A                                   | 0.3            |
| Rated input                          | W                | W                                   | 7.7            |
| Response time open                   | t <sub>0</sub>   | ms                                  | 30.0           |
| Response time close                  | t <sub>R</sub>   | ms                                  | 20.0           |

<sup>1)</sup> Line to line

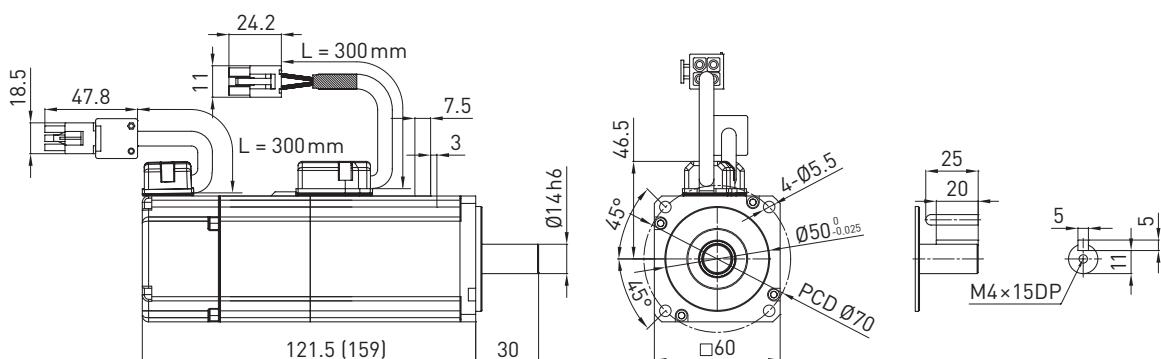
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRMS 400 W:



Dimensions FRMS 400 W:



Values in brackets apply  
to model with motor brake

#### 4.3.5 AC servo motor FRMS 750 W

Table 4.7 Technical data FRMS 750 W

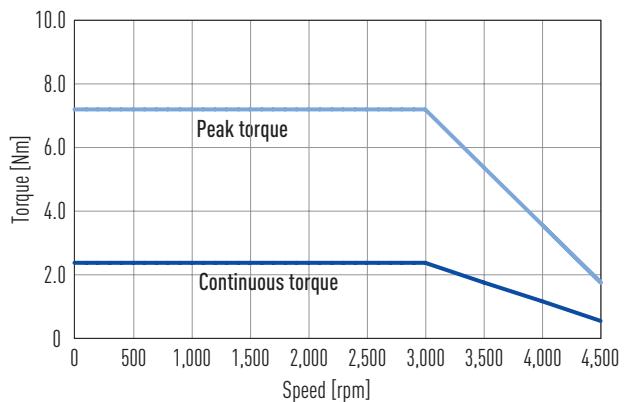
| Motor data                                 | Symbol           | Unit                                | FRMS752 __08__ |
|--|------------------|-------------------------------------|----------------|
| Nominal voltage                            | V                | VAC                                 | 220            |
| Nominal power                              | W                | W                                   | 750            |
| Nominal torque                             | T <sub>C</sub>   | Nm                                  | 2.4            |
| Nominal current                            | I <sub>C</sub>   | A <sub>eff</sub>                    | 5.1            |
| Peak torque for 1 sec.                     | T <sub>P</sub>   | Nm                                  | 7.2            |
| Peak current for 1 sec.                    | I <sub>P</sub>   | A <sub>eff</sub>                    | 15.3           |
| Nominal speed                              | n <sub>N</sub>   | rpm                                 | 3,000          |
| Maximum speed for 1 sec.                   | n <sub>max</sub> | rpm                                 | 4,500          |
| Torque constant                            | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.47           |
| Voltage constant                           | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 28.4           |
| Winding resistance <sup>1)</sup>           | R                | Ω                                   | 0.813          |
| Winding inductance <sup>1)</sup>           | L                | mH                                  | 3.4            |
| Mass inertia of rotor                      | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 1.4            |
| Mass inertia of rotor with brake           | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 1.46           |
| Motor weight                               | M                | kg                                  | 2.66           |
| Motor weight with brake                    | M                | kg                                  | 3.32           |
| Motor insulation class                     |                  |                                     | A              |
| <b>Motor brake (optional)<sup>2)</sup></b> |                  |                                     |                |
| Braking torque (static)                    | T <sub>b</sub>   | Nm                                  | 2.4            |
| Power supply                               | V                | VDC                                 | 24 ± 10 %      |
| Power consumption                          | A                | A                                   | 0.4            |
| Rated input                                | W                | W                                   | 8.6            |
| Response time open                         | t <sub>0</sub>   | ms                                  | 45.0           |
| Response time close                        | t <sub>R</sub>   | ms                                  | 10.0           |

<sup>1)</sup> Line to line

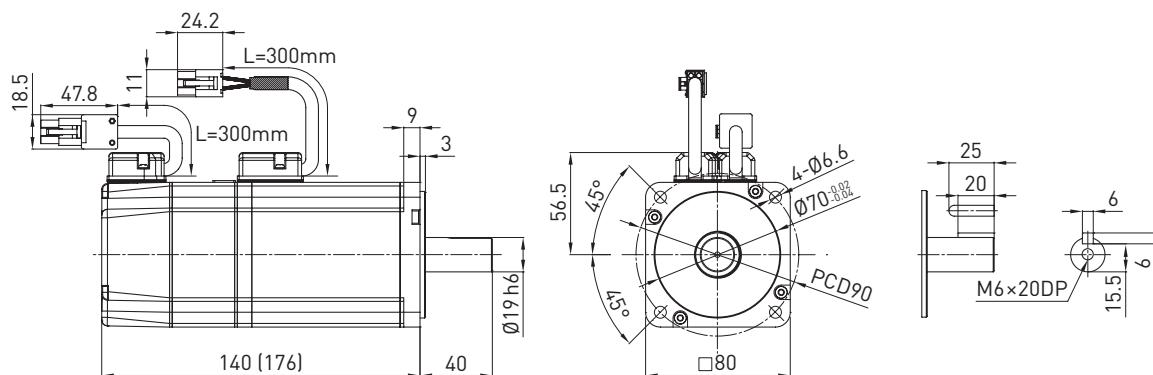
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRMS 750 W:



Dimensions FRMS 750 W:



Values in brackets apply  
to model with motor brake

# Drives & Servo Motors

## AC servo motors

### 4.3.6 AC servo motor FRMM 1,000 W

Table 4.8 Technical data FRMM 1,000 W

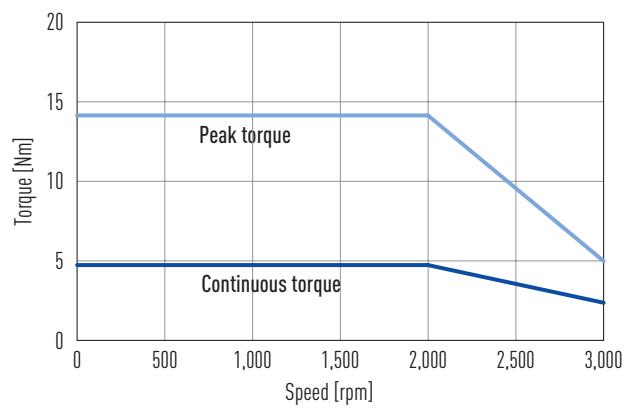
| Motor data                                 | Symbol           | Unit                                | FRMM1K2 __ 13 __ |
|--|------------------|-------------------------------------|------------------|
| Nominal voltage                            | V                | VAC                                 | 220              |
| Nominal power                              | W                | W                                   | 1,000            |
| Nominal torque                             | T <sub>C</sub>   | Nm                                  | 4.77             |
| Nominal current                            | I <sub>C</sub>   | A <sub>eff</sub>                    | 5.1              |
| Peak torque for 1 sec.                     | T <sub>P</sub>   | Nm                                  | 14.3             |
| Peak current for 1 sec.                    | I <sub>P</sub>   | A <sub>eff</sub>                    | 15.3             |
| Nominal speed                              | n <sub>N</sub>   | rpm                                 | 2,000            |
| Maximum speed for 1 sec.                   | n <sub>max</sub> | rpm                                 | 3,000            |
| Torque constant                            | K <sub>T</sub>   | Nm/A <sub>eff</sub>                 | 0.94             |
| Voltage constant                           | K <sub>e</sub>   | V <sub>eff</sub> /(1,000 rpm)       | 54.7             |
| Winding resistance <sup>1)</sup>           | R                | Ω                                   | 0.81             |
| Winding inductance <sup>1)</sup>           | L                | mH                                  | 8                |
| Mass inertia of rotor                      | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 7.6              |
| Mass inertia of rotor with brake           | J                | kgm <sup>2</sup> × 10 <sup>-4</sup> | 8.7              |
| Motor weight                               | M                | kg                                  | 5.4              |
| Motor weight with brake                    | M                | kg                                  | 6.2              |
| Motor insulation class                     |                  |                                     | A                |
| <b>Motor brake (optional)<sup>2)</sup></b> |                  |                                     |                  |
| Braking torque (static)                    | T <sub>b</sub>   | Nm                                  | 10               |
| Power supply                               | V                | VDC                                 | 24 ± 10 %        |
| Power consumption                          | A                | A                                   | 0.6              |
| Rated input                                | W                | W                                   | 13.4             |
| Response time open                         | t <sub>0</sub>   | ms                                  | 80.0             |
| Response time close                        | t <sub>R</sub>   | ms                                  | 30.0             |

<sup>1)</sup> Line to line

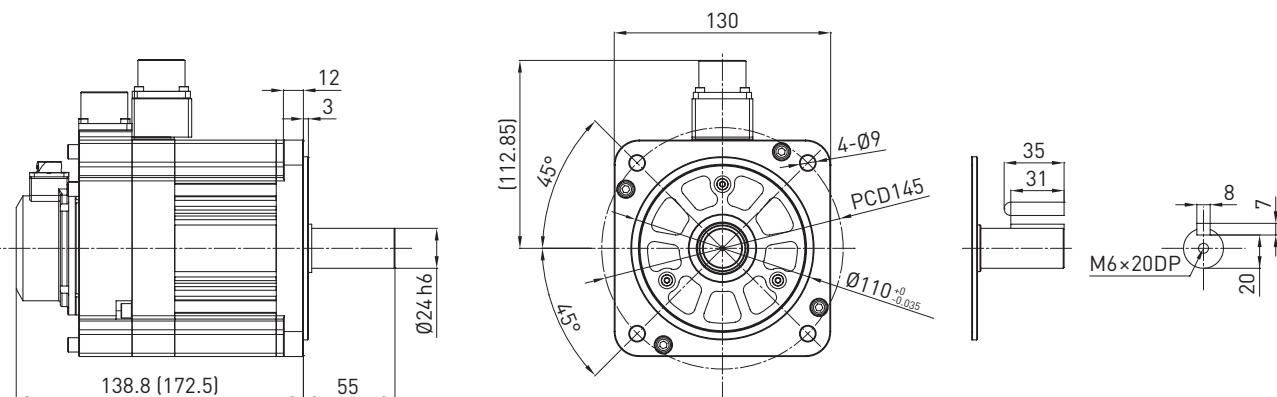
<sup>2)</sup> The motor brakes are holding brakes only, not operating brakes



Torque-speed curve FRMM 1,000 W:



Dimensions FRMM 1,000 W:



Values in brackets apply  
to model with motor brake

#### 4.4 Options

##### 4.4.1 Motor brake

Table 4.9 Motor brake specifications for HIWIN servo motors

| Motor type                                | Unit | 50 W          | 100 W         | 200 W         | 400 W         | 750 W         | 1,000 W       |
|---|------|---------------|---------------|---------------|---------------|---------------|---------------|
| <b>Braking torque (static)</b>            | Nm   | 0.3           | 0.3           | 1.3           | 1.3           | 2.4           | 10.0          |
| <b>Maximum speed <math>n_{max}</math></b> | rpm  | 4,500         | 4,500         | 4,500         | 4,500         | 4,500         | 3,000         |
| <b>Power supply</b>                       | VDC  | $24 \pm 10\%$ |
| <b>Power consumption</b>                  | A    | 0.3           | 0.3           | 0.3           | 0.3           | 0.4           | 0.6           |
| <b>Rated input</b>                        | W    | 6.0           | 6.0           | 7.7           | 7.7           | 8.6           | 13.4          |
| <b>Response time open</b>                 | ms   | 30.0          | 30.0          | 30.0          | 30.0          | 45.0          | 80.0          |
| <b>Response time close</b>                | ms   | 20.0          | 20.0          | 20.0          | 20.0          | 10.0          | 30.0          |

Please note: The motor brakes are holding brakes only, not operating brakes

#### 4.5 Accessories

##### 4.5.1 Motor and encoder connectors

In HIWIN servo motors rated between 50 W and 750 W, the motor and encoder cables are routed directly out of the motor. For ease of installation the motor and encoder connectors are fitted on the end of the 300 mm cable and ready to connect. As of 1,000 W motors the motor and encoder connectors are fitted on the motor housing, see Fig. 4.1 (motor and encoder connectors).

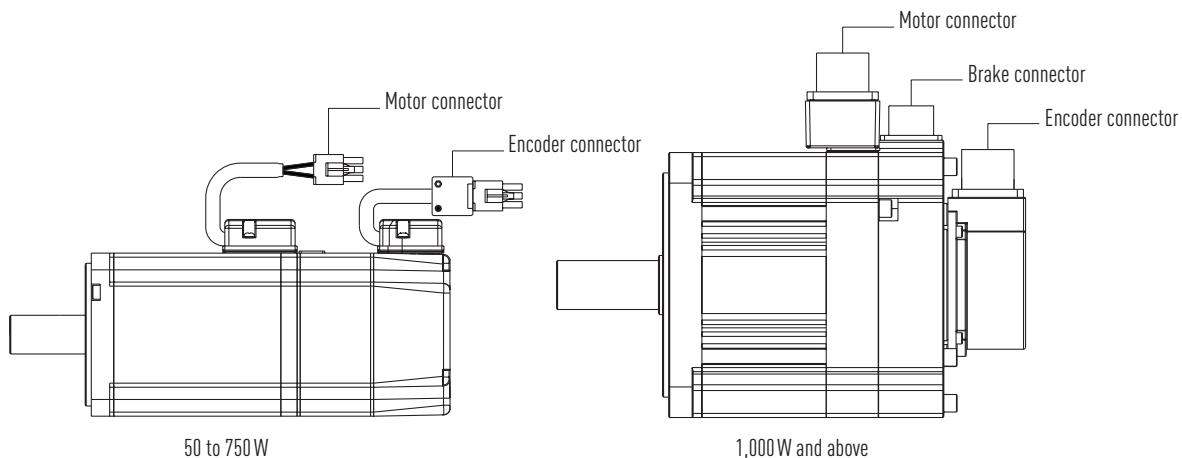
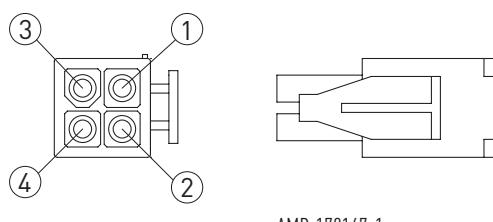


Fig. 4.1 Overview of motor and encoder connectors

Different connectors are used for HIWIN servo motors depending on the size and model. The assignment of individual connectors is described in the tables below.

- Motor connector for 50 W – 750 W motors



AMP-172167-1

Fig. 4.2 Connector assignment without brake, motor connector for 50 W – 750 W motors

## Drives & Servo Motors

### AC servo motors

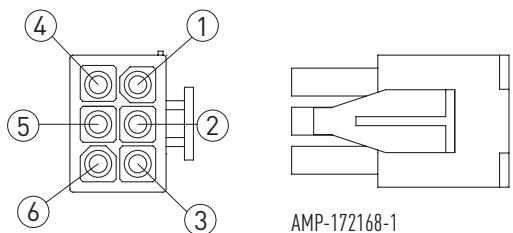


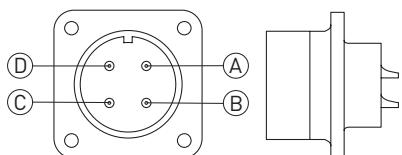
Fig. 4.3 Connector assignment with brake, motor connector for 50 W – 750 W motors

Table 4.10 Assignment of motor connector for 50 W – 750 W motors

| Signal | AMP-172167-1 (without brake) | AMP-172168-1 (with brake) |
|--------|------------------------------|---------------------------|
| U      | 3                            | 3                         |
| V      | 2                            | 2                         |
| W      | 1                            | 1                         |
| GND    | 4                            | 4                         |
| B+     | —                            | 5                         |
| B-     | —                            | 6                         |

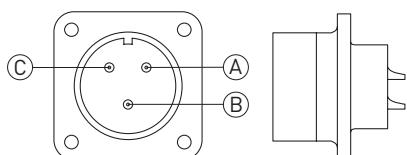
- Motor connector, 1,000 W and above

Motors of 1,000 W and above with a motor brake have an additional, separate brake connector (see Fig. 4.5).



WPS3102A18-10P-R

Fig. 4.4 Assignment of motor connector, 1,000 W and above



WPS3102A14S-7P-R

Fig. 4.5 Connector assignment for brake, 1,000 W and above

Table 4.11 Assignment of motor connector, 1,000 W and above

| Signal | WPS3102A18-10P-R | WPS3102A14S-7P-R |
|--------|------------------|------------------|
| U      | A                | —                |
| V      | B                | —                |
| W      | C                | —                |
| GND    | D                | —                |
| B+     | —                | A                |
| B-     | —                | C                |

○ Encoder connector, 50 W – 750 W

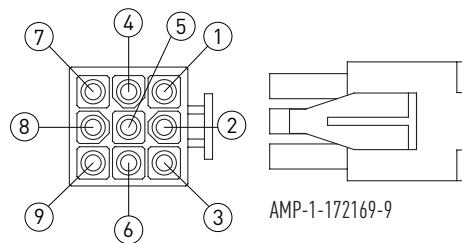


Fig. 4.7 Encoder connector, 50 W – 750 W

Table 4.12 Assignment of encoder connector, 50 W – 750 W

| Function     | 17 bit absolute (singleturn) | 17 bit absolute (multiturn) | AMP-172169-9 |
|--------------|------------------------------|-----------------------------|--------------|
| Power supply | 5 V ± 5 %                    |                             | 1            |
|              | 0 V                          |                             | 2            |
| Data         | SC+                          | —                           | 3            |
|              | SC-                          | —                           | 4            |
|              | —                            | VB (battery)                | 5            |
|              | —                            | GND (battery)               | 6            |
|              | MA+                          | SD+                         | 7            |
|              | MA-                          | SD-                         | 8            |
| Shielding    | Shielding                    |                             | 9            |

○ Encoder connector, 1,000 W and above

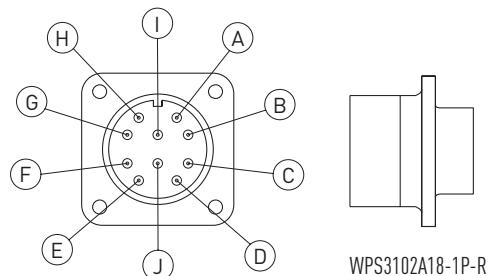


Fig. 4.6 Encoder connector, 1,000 W and above

Table 4.13 Assignment of encoder connector, 1,000 W and above

| Function     | 17 bit absolute (singleturn) | 17 bit absolute (multiturn) | WPS3102A18-1P-R |
|--------------|------------------------------|-----------------------------|-----------------|
| Power supply | 5 V ± 5 %                    |                             | A               |
|              | 0 V                          |                             | B               |
| Data         | SC+                          | —                           | C               |
|              | SC-                          | —                           | D               |
|              | —                            | VB (battery)                | E               |
|              | —                            | GND (battery)               | F               |
|              | MA+                          | SD+                         | G               |
|              | MA-                          | SD-                         | H               |
| Shielding    | Shielding                    |                             | I               |

# Drives & Servo Motors

## AC servo motors

### 4.5.2 Motor and encoder cables

- Motor cables

Table 4.14 Motor cables for 50 W – 750 W motors without brake

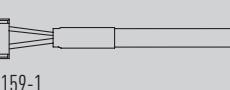
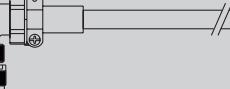
| Article number | Order code   | Length |   |
|----------------|--------------|--------|---|
| 8-10-0627      | HVPS04AA03MB | 3 m    | (4)  (1)  (2)  (3)  AMP-172159-1 |
| 8-10-0628      | HVPS04AA05MB | 5 m    |   |
| 8-10-0629      | HVPS04AA07MB | 7 m    |   |
| 8-10-0630      | HVPS04AA10MB | 10 m   |   |

Table 4.15 Motor cables for 50 W – 750 W motors with brake

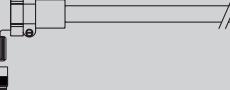
| Article number | Order code   | Length |   |
|----------------|--------------|--------|---|
| 8-10-0623      | HVPS06AA03MB | 3 m    | (6)  (3)  (2)  (1)  AMP-172160-1 |
| 8-10-0624      | HVPS06AA05MB | 5 m    |   |
| 8-10-0625      | HVPS06AA07MB | 7 m    |   |
| 8-10-0626      | HVPS06AA10MB | 10 m   |   |

Table 4.16 Motor cables for 1,000 W motors and above without brake

| Article number | Order code   | Length |   |
|----------------|--------------|--------|---|
| 8-10-0851      | HVPM04CA03MB | 3 m    | (A)  (D)  (C)  (B)  WPS3108A18-10S-R |
| 8-10-0852      | HVPM04CA05MB | 5 m    |   |
| 8-10-0853      | HVPM04CA07MB | 7 m    |   |
| 8-10-0854      | HVPM04CA10MB | 10 m   |   |

Motor cables with straight connector on request

Table 4.17 Brake cables for 1,000 W motors and above with brake

| Article number | Order code   | Length |   |
|----------------|--------------|--------|---|
| 8-10-0855      | HVPM02CA03MB | 3 m    | (A)  (C)  (B)  |
| 8-10-0856      | HVPM02CA05MB | 5 m    |   |
| 8-10-0857      | HVPM02CA07MB | 7 m    |   |
| 8-10-0858      | HVPM02CA10MB | 10 m   |   |

Motor cables with straight connector on request

○ Encoder cables

Table 4.18 Encoder cables 17 bit absolute (singleturn) for 50 W – 750 W motors, D2T drive

| Article number | Order code   | Length |  |
|----------------|--------------|--------|--|
| 8-10-0983      | HVE17IAB03MB | 3 m    |  |
| 8-10-0984      | HVE17IAB05MB | 5 m    |  |
| 8-10-0985      | HVE17IAB07MB | 7 m    |  |
| 8-10-0986      | HVE17IAB10MB | 10 m   |  |

Table 4.19 Encoder cables 17 bit absolute (multiturn) for 50 W – 750 W motors, D2T drive

| Article number | Order code   | Length |  |
|----------------|--------------|--------|--|
| 8-10-0987      | HVE17AAB03MB | 3 m    |  |
| 8-10-0988      | HVE17AAB05MB | 5 m    |  |
| 8-10-0989      | HVE17AAB07MB | 7 m    |  |
| 8-10-0990      | HVE17AAB10MB | 10 m   |  |

Table 4.20 Encoder cables 17 bit absolute (singleturn) for 1,000 W motors and above, D2T drive

| Article number | Order code   | Length |  |
|----------------|--------------|--------|--|
| 8-10-0991      | HVE17ICB03MB | 3 m    |  |
| 8-10-0992      | HVE17ICB05MB | 5 m    |  |
| 8-10-0993      | HVE17ICB07MB | 7 m    |  |
| 8-10-0994      | HVE17ICB10MB | 10 m   |  |

Encoder cables with straight connector on request

Table 4.21 Encoder cables 17 bit absolute (multiturn) for 1,000 W motors and above, D2T drive

| Article number | Order code   | Length |  |
|----------------|--------------|--------|--|
| 8-10-0995      | HVE17ACB03MB | 3 m    |  |
| 8-10-0996      | HVE17ACB05MB | 5 m    |  |
| 8-10-0997      | HVE17ACB07MB | 7 m    |  |
| 8-10-0998      | HVE17ACB10MB | 10 m   |  |

Encoder cables with straight connector on request

# Drives & Servo Motors

## Notes



# Drives & Servo Motors

## Notes



# We live motion.



Linear Guideways



Ballscrews



Linear Axes



Linear Axis Systems



Torque Motors



Robots



Linear Motor Components



Rotary Tables



Drives & Servo Motors

**Germany**  
HIWIN GmbH  
Brücklesbünd 1  
D-77654 Offenburg  
Phone +49 (0) 7 81 9 32 78-0  
Fax +49 (0) 7 81 9 32 78-90  
info@hiwin.de  
www.hiwin.de

**Taiwan**  
Headquarters  
HIWIN Technologies Corp.  
No. 7, Jingke Road  
Taichung Precision Machinery Park  
Taichung 40852, Taiwan  
Phone +886-4-2359-4510  
Fax +886-4-2359-4420  
business@hiwin.tw  
www.hiwin.tw

**Taiwan**  
Headquarters  
HIWIN Mikrosystem Corp.  
No. 6, Jingke Central Road  
Taichung Precision Machinery Park  
Taichung 40852, Taiwan  
Phone +886-4-2355-0110  
Fax +886-4-2355-0123  
business@hiwinmikro.tw  
www.hiwinmikro.tw

**France**  
HIWIN GmbH  
4, Impasse Joffre  
F-67202 Wolfisheim  
Phone +33 (0) 3 88 28 84 80  
info@hiwin.fr  
www.hiwin.fr

**Italy**  
HIWIN Srl  
Via Pitagora 4  
I-20861 Brugherio (MB)  
Phone +39 039 287 61 68  
Fax +39 039 287 43 73  
info@hiwin.it  
www.hiwin.it

**Poland**  
HIWIN GmbH  
ul. Puławskiego 405a  
PL-02-801 Warszawa  
Phone +48 22 544 07 07  
Fax +48 22 544 07 08  
info@hiwin.pl  
www.hiwin.pl

**Switzerland**  
HIWIN Schweiz GmbH  
Eichwiesstrasse 20  
CH-8645 Jona  
Phone +41 (0) 55 225 00 25  
Fax +41 (0) 55 225 00 20  
info@hiwin.ch  
www.hiwin.ch

**Slovakia**  
HIWIN s.r.o., o.z.z.o.  
Mládežnická 2101  
SK-01701 Považská Bystrica  
Phone +421 424 43 47 77  
Fax +421 424 26 23 06  
info@hiwin.sk  
www.hiwin.sk

**Czech Republic**  
HIWIN s.r.o.  
Medkova 888/11  
CZ-62700 Brno  
Phone +42 05 48 528 238  
Fax +42 05 48 220 223  
info@hiwin.cz  
www.hiwin.cz

**Austria**  
HIWIN GmbH  
info@hiwin.at  
www.hiwin.at

**Netherlands**  
HIWIN GmbH  
info@hiwin.nl  
www.hiwin.nl

**Romania**  
HIWIN GmbH  
info@hiwin.ro  
www.hiwin.ro

**Slovenia**  
HIWIN GmbH  
info@hiwin.si  
www.hiwin.si

**Hungary**  
HIWIN GmbH  
info@hiwin.hu  
www.hiwin.hu

**China**  
HIWIN Corp.  
www.hiwin.cn

**Japan**  
HIWIN Corp.  
mail@hiwin.co.jp  
www.hiwin.co.jp

**USA**  
HIWIN Corp.  
info@hiwin.com  
www.hiwin.com

**Korea**  
HIWIN Corp.  
www.hiwin.kr

**Singapore**  
HIWIN Corp.  
www.hiwin.sg