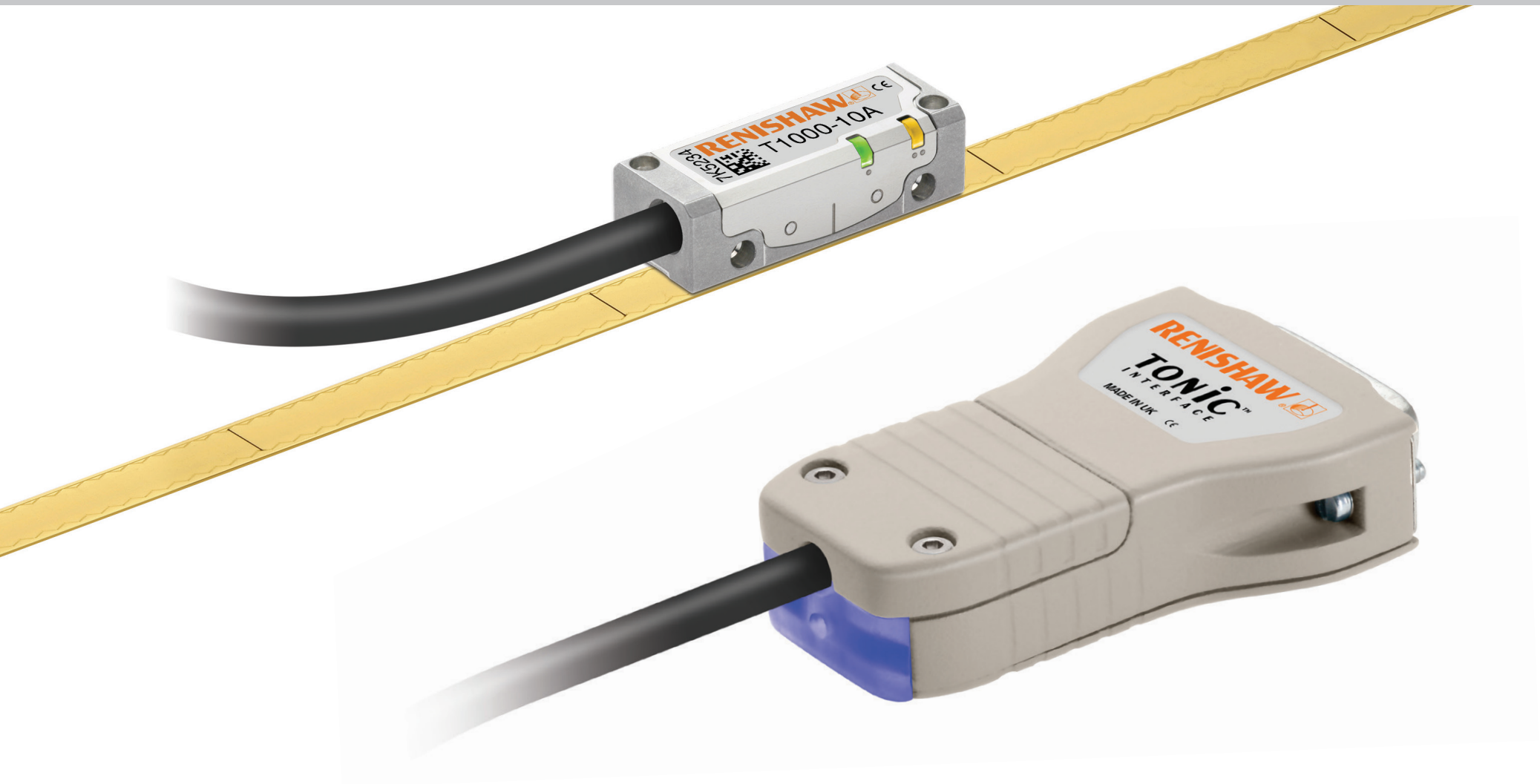


# TONiC T100x RGSZ linear encoder system



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Product compliance



Renishaw plc declares that TONiC complies with the applicable standards and regulations. A copy of the EC Declaration of Conformity is available on request.

FCC compliance

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

The user is cautioned that any changes or modifications not expressly approved by Renishaw plc or authorised representative could void the user's authority to operate the equipment.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

NOTE: This unit was tested with shielded cables on the peripheral devices. Shielded cables must be used with the unit to ensure compliance.

RoHS compliance

Compliant with EC directive 2011/65/EU (RoHS)

Patents

Features of Renishaw's encoder systems and similar products are the subjects of the following patents and patent applications:

EP0748436	US5861953	EP1173731	US6775008B2	JP4750998
CNCN100543424C	US7659992	JP4932706	CNCN100507454C	US7550710
EP1766335	CNCN101300463B	EP1946048	US7624513B2	JP5017275
CNCN101310165B	US7839296	EP1957943	EP1147377	JP4571768
US6588333	CNCN102016514B	EP2269006		

Further information

Further information relating to the TONiC encoder range can be found in the TONiC system Data sheet (L-9517-9337). This can be downloaded from our website [www.renishaw.com/encoder](http://www.renishaw.com/encoder) and is also available from your local representative. This document may not be copied or reproduced in whole or in part, or transferred to any other media or language, by any means without the written prior permission of Renishaw. The publication of material within this document does not imply freedom from the patent rights of Renishaw plc.

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The packaging of our products contains the following materials and can be recycled.

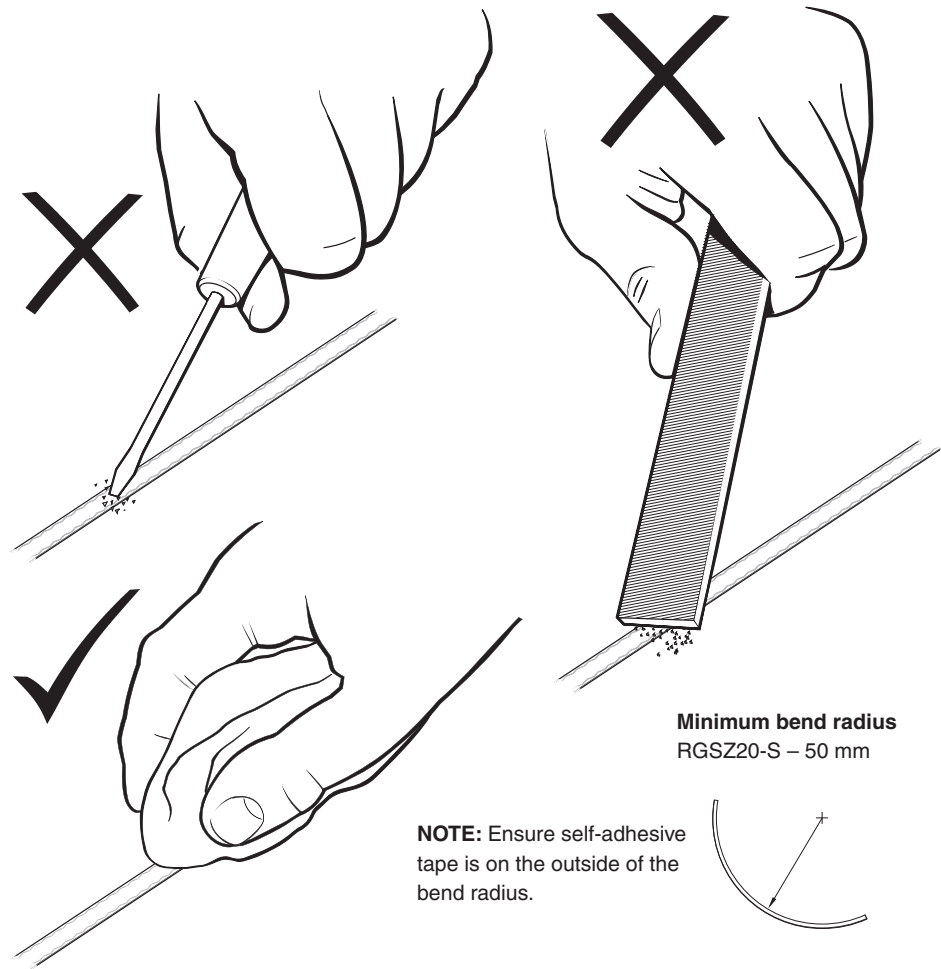
Packaging Component	Material	ISO 11469	Recycling Guidance
Outer box	Cardboard	Not applicable	Recyclable
	Polypropylene	PP	Recyclable
Inserts	Low Density Polyethylene Foam	LDPE	Recyclable
	Cardboard	Not applicable	Recyclable
Bags	High Density Polyethylene Bag	HDPE	Recyclable
	Metalised Polyethylene	PE	Recyclable



The use of this symbol on Renishaw products and/or accompanying documentation indicates that the product should not be mixed with general household waste upon disposal. It is the responsibility of the end user to dispose of this product at a designated collection point for waste electrical and electronic equipment (WEEE) to enable reuse or recycling. Correct disposal of this product will help to save valuable resources and prevent potential negative effects on the environment. For more information, please contact your local waste disposal service or Renishaw distributor.

Storage and handling

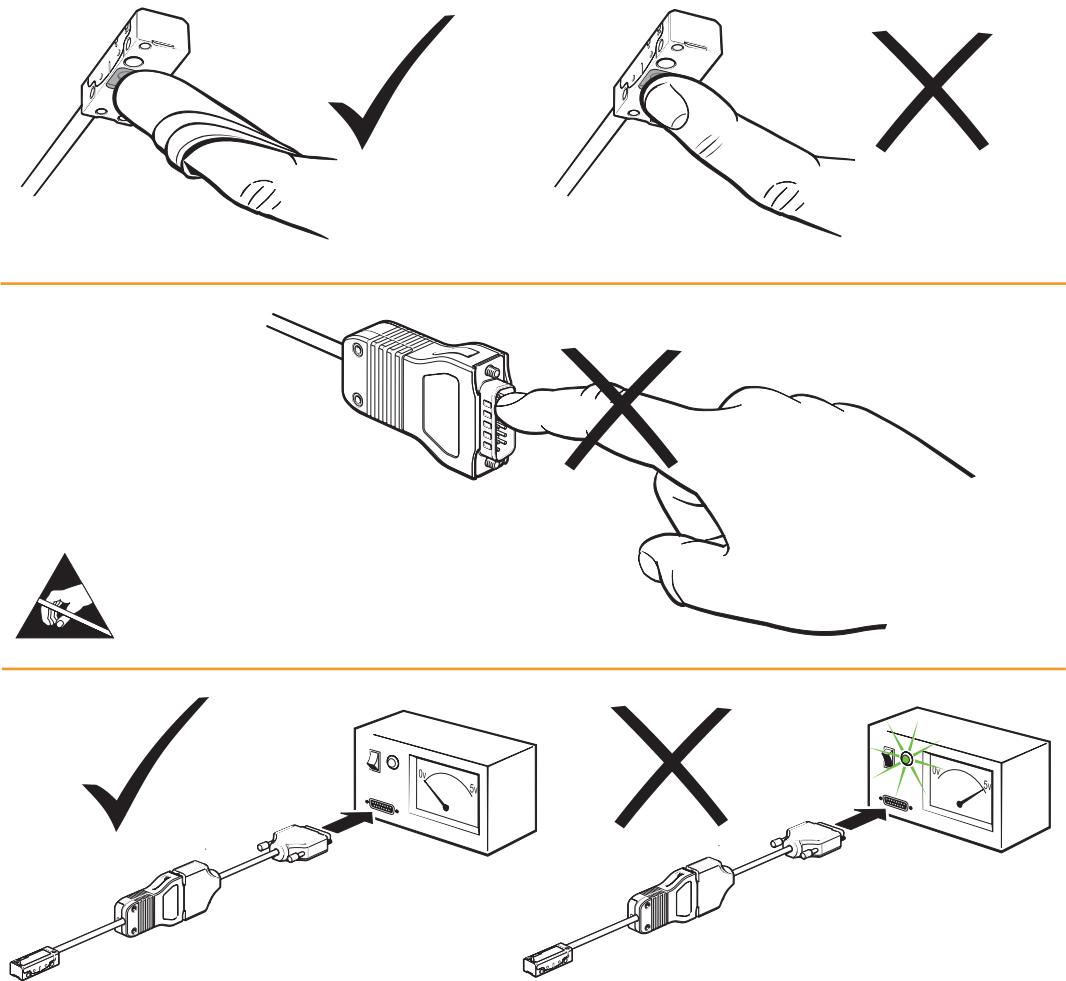
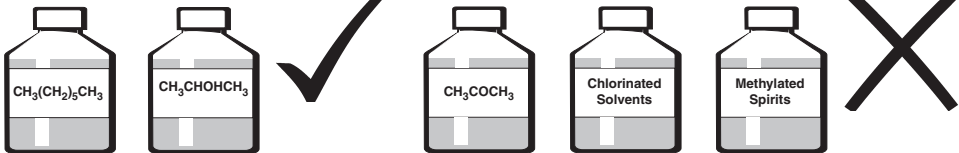
NOTE: Install scale within 18 months of manufacture date.



Scale and readhead

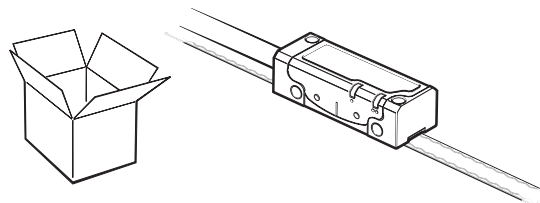
N-heptane    Propan-2-ol

Acetone

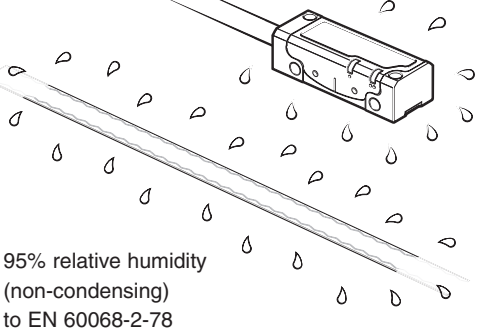


Storage

Operating

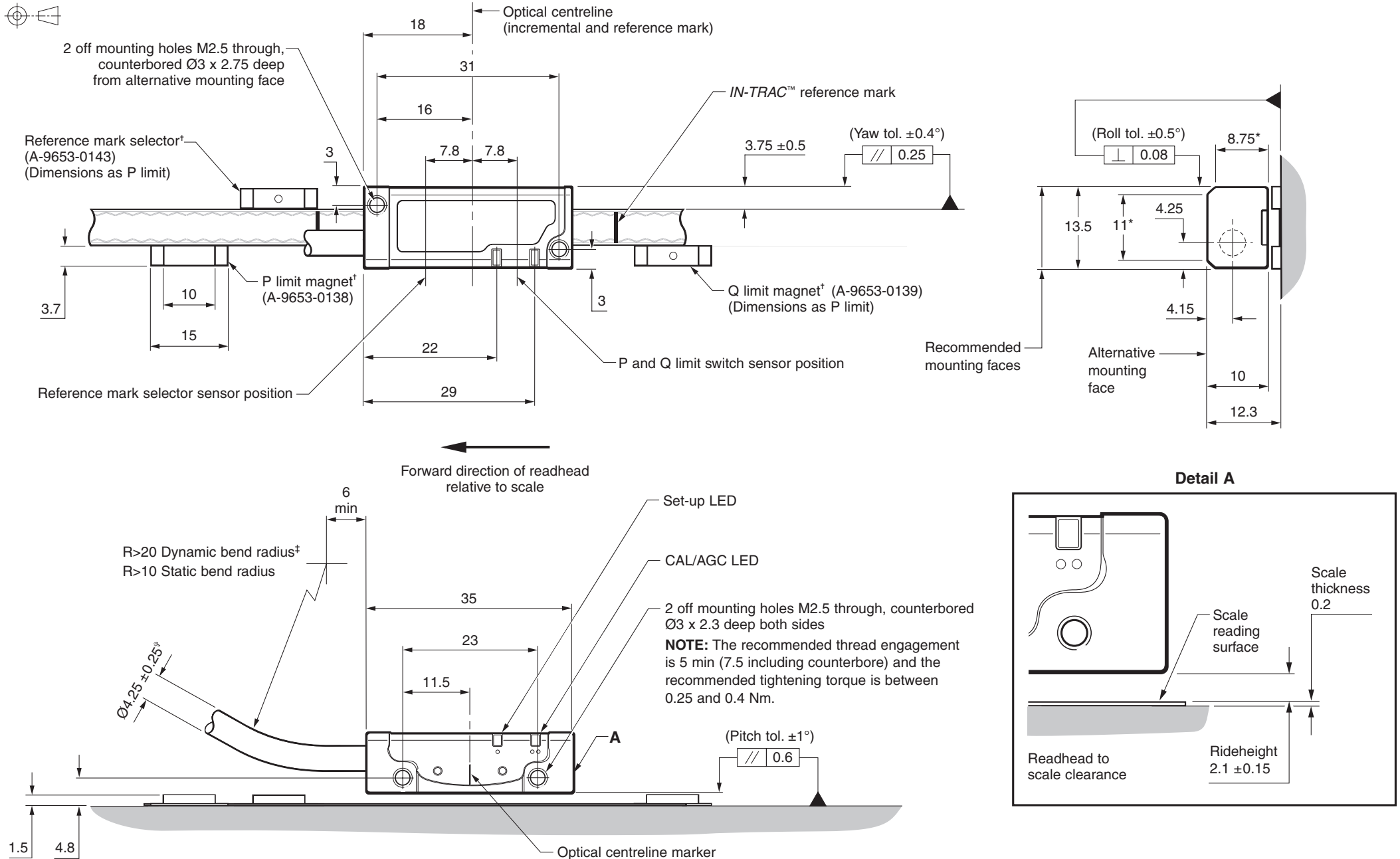


Humidity



# TONiC T100x readhead installation drawing

Dimensions and tolerances in mm

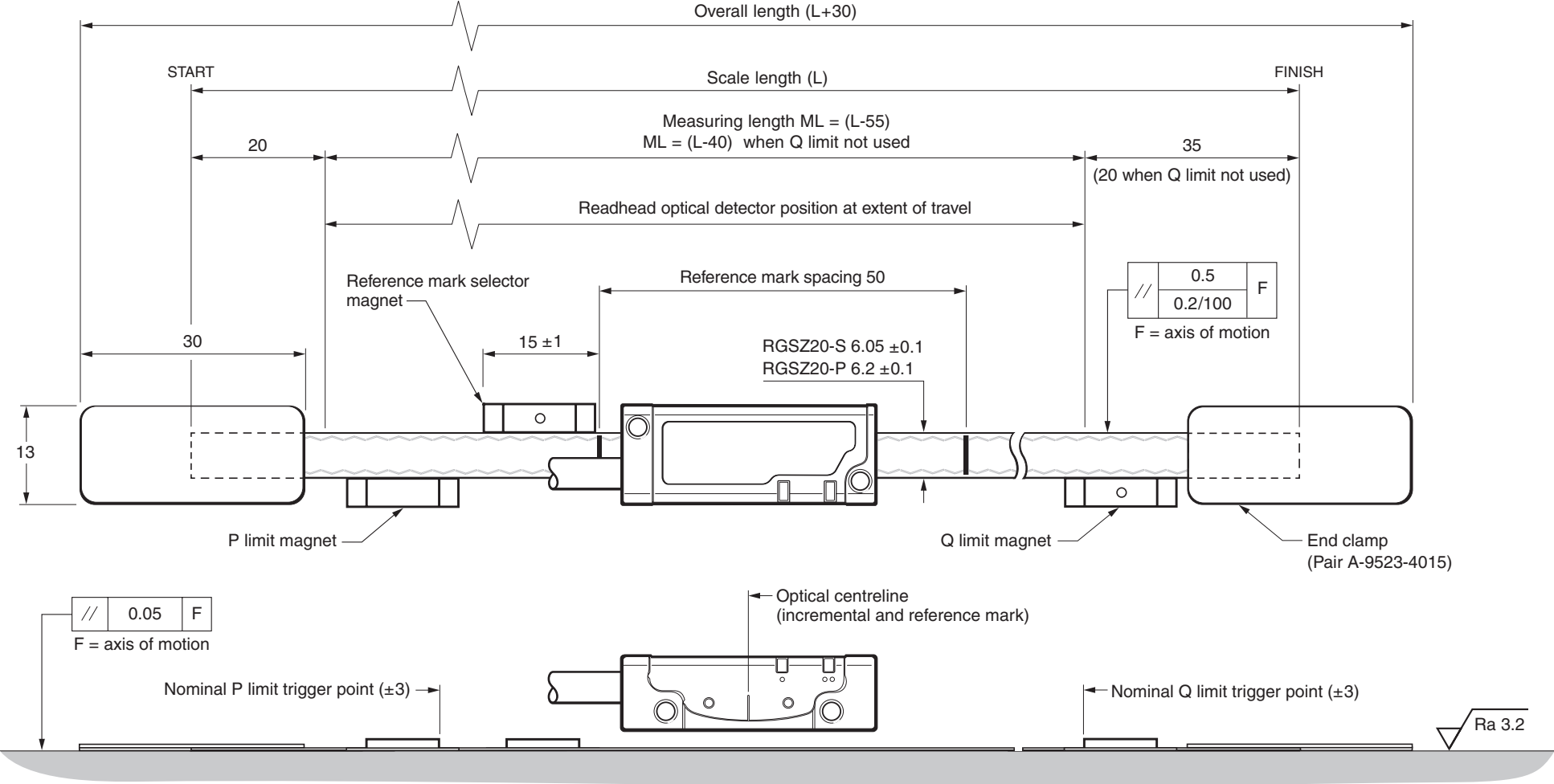


\*Extent of mounting faces. †Bolted reference mark selector magnet and limit magnet available. See 'RGSZ scale installation drawing' for details. ‡Dynamic bend radius not applicable for UHV cables. §UHV cable diameter 3 approx.

**NOTE:** External magnetic fields greater than 6 mT, in the vicinity of the readhead, may cause false activation of the limit sensor.

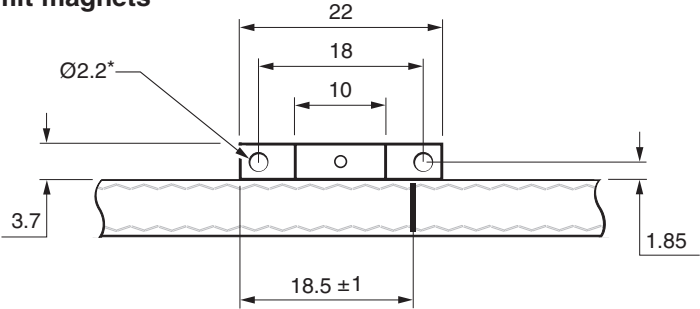
RGSZ20-S scale installation drawing

Dimensions and tolerances in mm



Optional bolted reference mark selector or limit magnets

Reference mark selector	A-9653-0290
Q limit	A-9653-0291
P limit	A-9653-0292

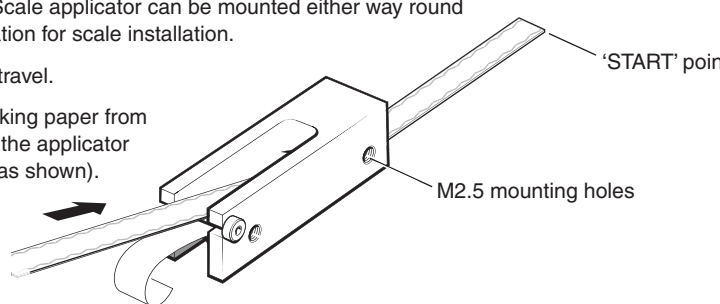


\*Supplied with 2 x M2 x 4 Trifix screws.  
**NOTE:** The reference mark selector and limit actuator locations are correct for the readhead orientation shown.

## Scale application

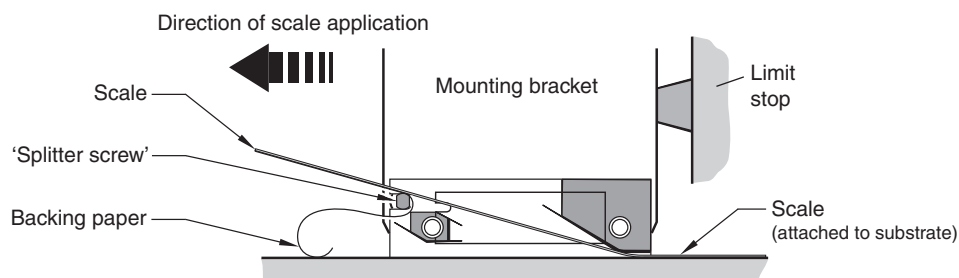
There are two versions of applicator for use with RGSZ20 scale:  
side mounted (A-9653-0182) and top mounted (A-9653-0273).

- 1 Allow scale to acclimatize to installation environment prior to installation.
- 2 Mark out 'START' and 'FINISH' points for the scale on the axis substrate - ensure that there is room for the end clamps (see 'RGSZ20-S installation drawing').
- 3 Thoroughly clean and degrease the substrate using recommended solvents (see 'Storage and handling'). Allow substrate to dry before applying scale.
- 4 Mount the appropriate scale applicator to the readhead mounting bracket using M2.5 screws. Place the shim supplied with the readhead between the applicator and substrate to set the nominal height. **NOTE:** Scale applicator can be mounted either way round to enable easiest orientation for scale installation.

- 5 Move axis to 'START' of travel.
  - 6 Begin to remove the backing paper from the scale and insert into the applicator up to the 'START' point (as shown).  
**A-9653-0182 shown**
- 

- 7 Ensure that the end of the scale is in line with the 'START' position on the axis and apply finger pressure via a clean lint-free cloth to ensure scale end adheres well to substrate.

**A-9653-0182 shown**



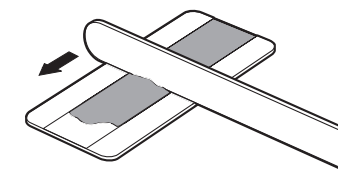
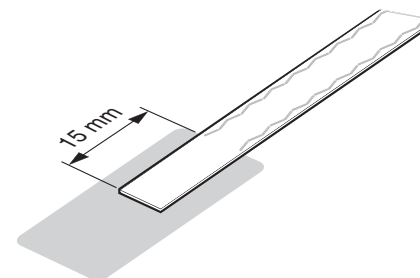
- 8 Slowly and smoothly move the applicator through the entire axis of travel, ensuring that the backing paper is pulled manually from the scale and does not catch under the applicator.
- 9 Remove applicator carefully and, if necessary, adhere remaining scale manually. Apply firm finger pressure via a clean lint-free cloth along the length of the scale after application to ensure complete adhesion.
- 10 Clean the scale using Renishaw scale wipes (A-9523-4040) or a clean, dry, lint-free cloth.
- 11 Fit end clamps (see 'End clamps' section).
- 12 Allow 24 hours for complete adhesion of scale before fitting reference mark selector magnet and limit magnets.

## End clamps

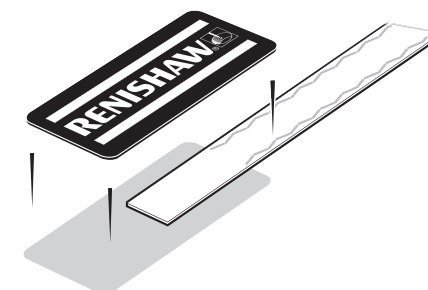
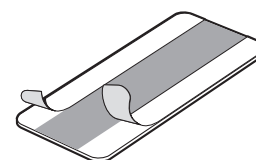
A-9523-4015 is an end clamp kit designed to be used with Renishaw RGSZ scale.

**NOTE:** End clamps can be mounted before or after readhead installation.

- 1 Remove the lacquer coating from the last 15 mm of each end of the scale with a knife and clean with one of the recommended solvents (see 'Storage and handling').
- 2 Thoroughly mix up a sachet of glue (A-9531-0342) and apply a small amount to the underside of the end clamp.



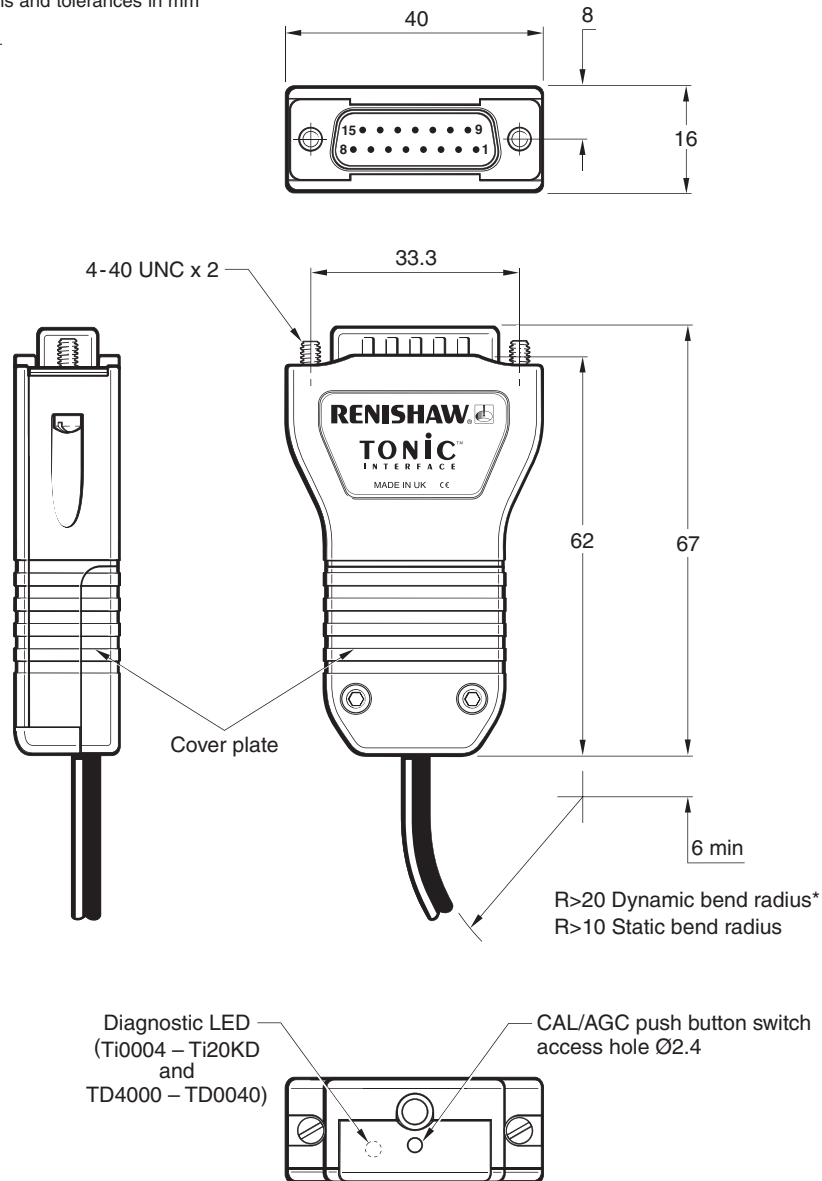
- 3 The end clamp features two small regions of contact adhesive. These will temporarily hold the end clamp in position while the glue cures. Remove the backing tape from either side.
- 4 Immediately position end clamp over the end of the scale. Allow 24 hours at 20 °C for full cure.



**Ensure that excess glue is wiped away from scale as it may affect the readhead signal level.**

## TONiC interface drawing

Dimensions and tolerances in mm



\*Dynamic bend radius not applicable for UHV cables.

### CAL button operation

Push and release (<3 seconds) - Calibration (CAL) routine enable/disable  
 Push and release (>3 seconds) - Automatic Gain Control (AGC) enable/disable  
 Push and hold during power 'Off/On' cycle - Restore factory defaults  
 Refer to readhead LED functionality chart for CAL LED indications

TONiC RGSZ installation guide

## TONiC quick-start guide

This section is a quick-start guide to installing a TONiC system.  
 More detailed information on installing the system is contained in the following sections of the installation guide.

### INSTALLATION

Ensure scale, readhead optical window and mounting faces are clean and free from obstructions.

If required, ensure reference mark selector magnet is correctly positioned.

Plug the readhead cable into the Ti/TD interface under the cover plate and reassemble interface.  
 Connect to receiving electronics and power-up.

Ensure AGC is switched off - the CAL LED on the readhead should be off (if not press and hold the CAL button on the interface until the CAL LED on the readhead switches off).

Install and align the readhead to maximise signal strength over the full axis travel as indicated by the readhead and interface set-up LEDs (readhead - Green; interface - ideally Blue/Purple).

### CALIBRATION

Press and release the CAL button on the interface.  
 The CAL LED on the readhead will be single flashing.

Move the readhead along the scale at slow speed (<100 mm/s), without passing a reference mark, until the CAL LED starts double flashing.

#### No reference mark

If a reference mark is not being used, the calibration routine should now be exited by pressing and releasing the CAL button.  
 The CAL LED will stop flashing.  
 (Incremental CAL values are automatically stored)

#### Reference mark

Move the readhead back and forth over the selected reference mark until the CAL LED stops flashing and remains 'off'.  
 (Incremental and reference mark CAL values are automatically stored)

The system is now calibrated and ready for use.

AGC can now be switched on if required by pressing and holding the CAL button until the CAL LED on the readhead switches on.

CAL values and AGC status are stored in readhead non-volatile memory at power down.

**NOTE:** If calibration fails, restore factory defaults by pressing and holding the CAL button whilst switching on. Then repeat the installation and calibration routine.

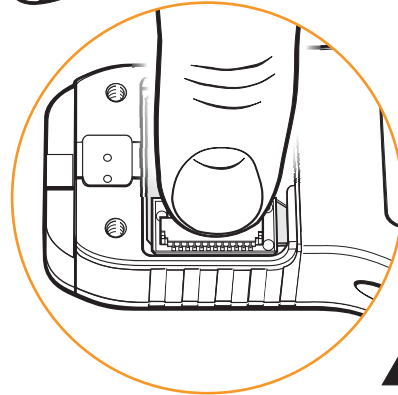
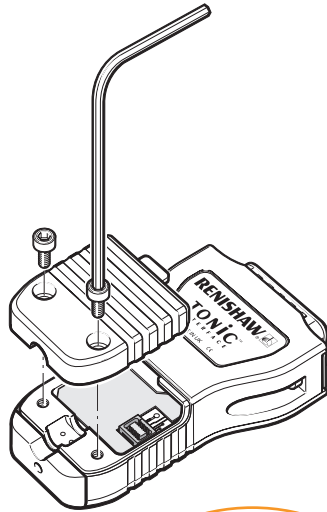
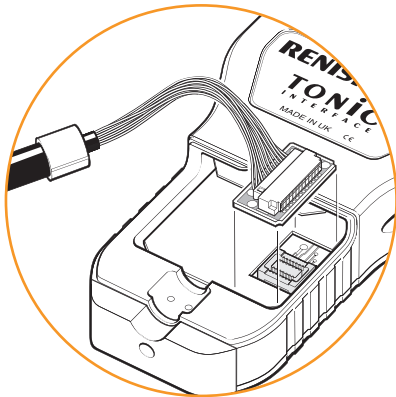


## System connection

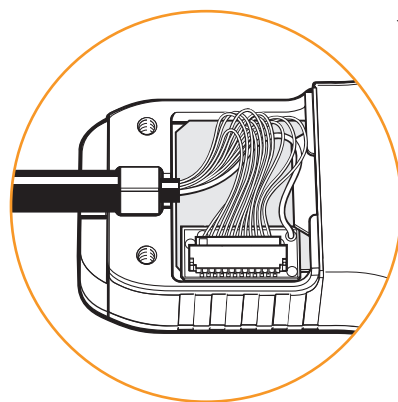
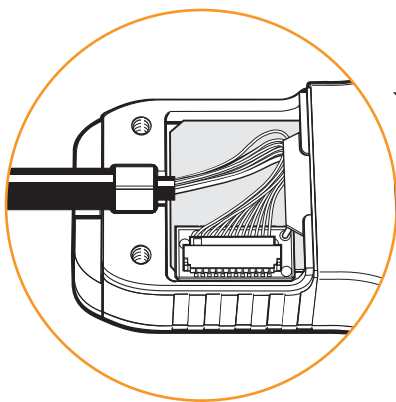
Approved ESD precautions must be followed at all times during readhead and interface electrical connections. The readhead is connected to the Ti/TD interface via a small, rugged connector to allow for easy feed-through during installation.

### Connecting the readhead

- 1 Remove the cover plate as shown (2 x M2.5 hex head screws).
- 2 Taking care not to touch the pins, plug the connector into the socket in the interface, ensuring correct orientation as shown.

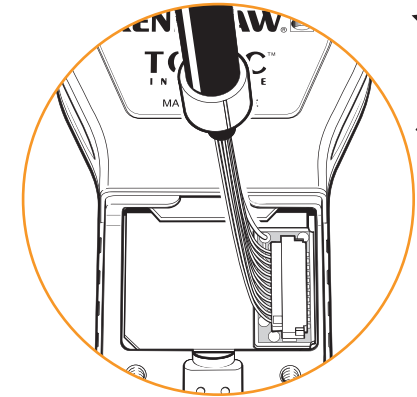
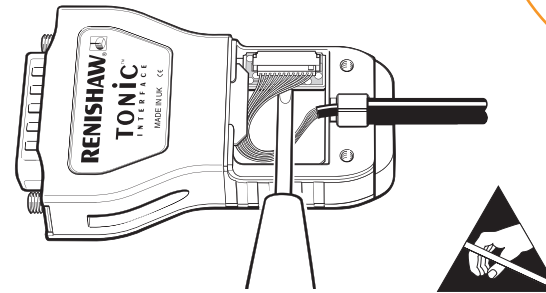


- 3 Refit the cover plate ensuring the cable ferrule is located in the recess on the inside and no wires are trapped under the cover plate.



### Disconnecting the readhead

- 1 Remove the cover plate on the interface (2 x M2.5 hex head screws).
- 2 Gently lever the connector PCB (on the end of the cable) out of the socket. Do not pull the cable to remove the connector.
- 3 Place the connector in an anti-static bag.
- 4 Refit the cover plate.



# Readhead mounting and alignment

## Mounting brackets

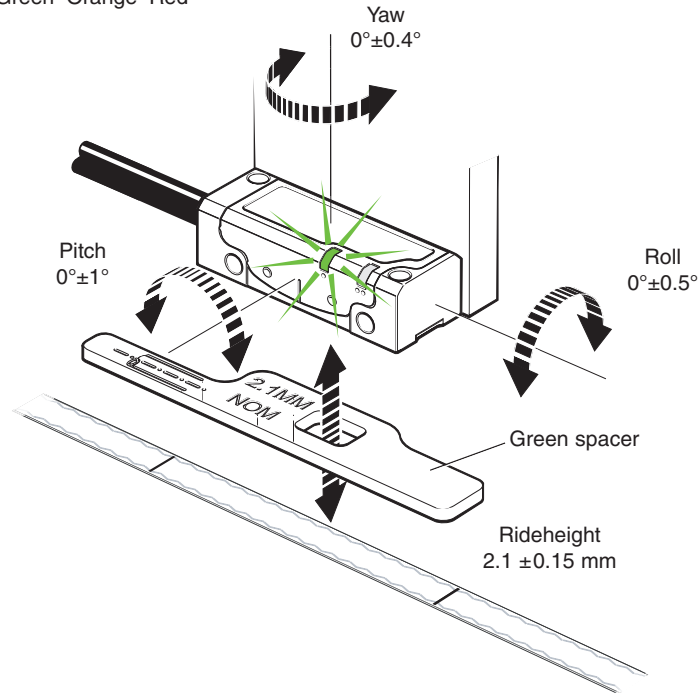
The bracket must have a flat mounting surface and should provide adjustment to enable conformance to the installation tolerances, allow adjustment to the rideheight of the readhead, and be sufficiently stiff to prevent deflection or vibration of the readhead during operation.

## Readhead set-up

Ensure that the scale, readhead optical window and mounting face are clean and free from obstructions. To set nominal rideheight, place the Green readhead spacer with the aperture under the optical centre of the readhead to allow normal LED function during set-up procedure. Adjust the readhead to maximise the signal strength along the full axis of travel to achieve a Green set-up LED on the readhead (>70% signal). If a digital Ti/TD interface is used, aim for a Blue LED on the interface.

**NOTE:** The readhead should be installed and set-up with the AGC switched off (CAL LED off). When reinstalling factory defaults should be restored.

## Readhead set-up LED status

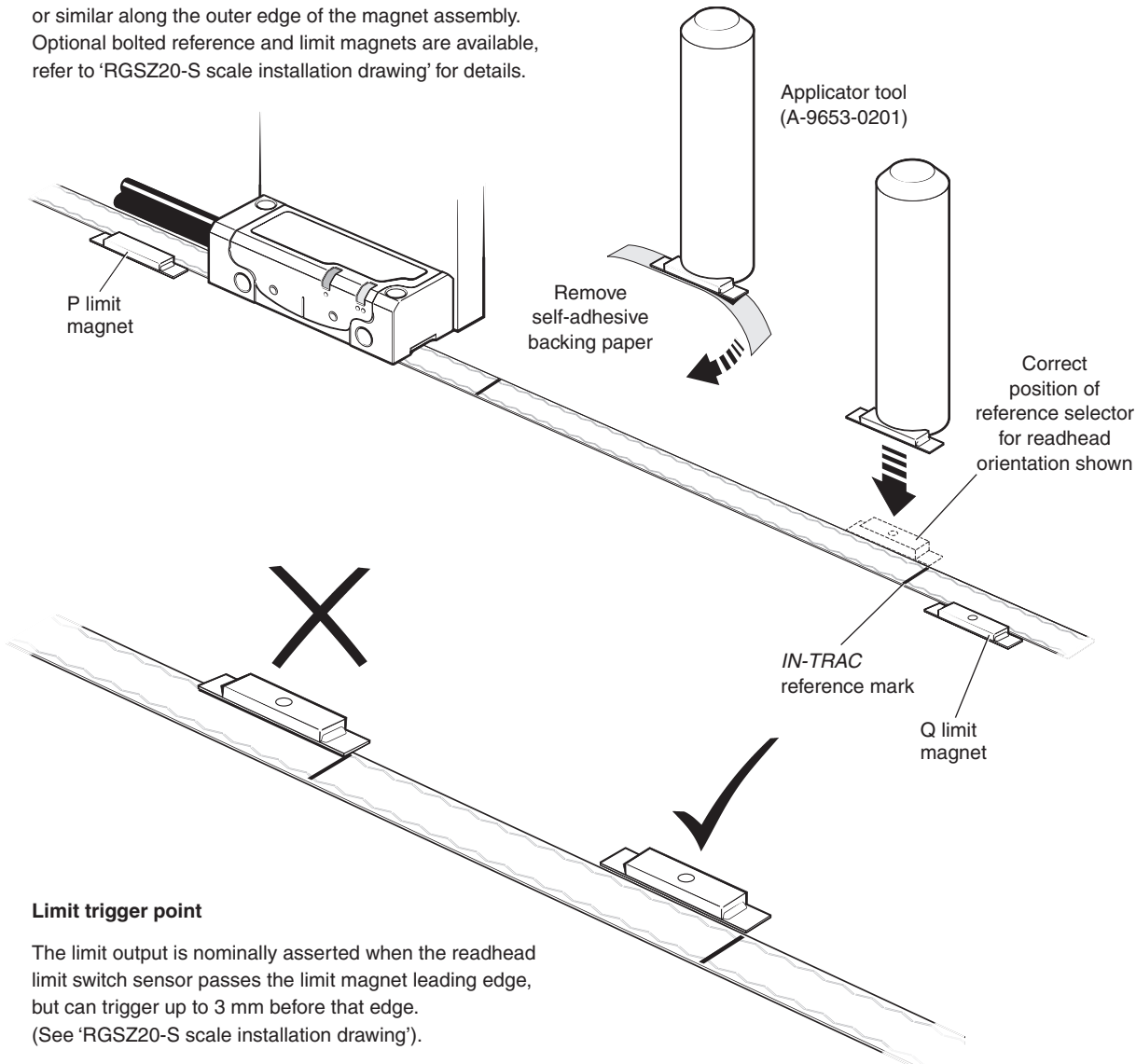


# Reference mark selector and limit magnet installation

**IMPORTANT:** Allow 24 hours after scale application before fitting magnets.

For accuracy and ease of positioning of reference mark selector and limit magnets, the applicator tool (A-9653-0201) should be used. The magnet should be attached to the applicator tool as shown below. Limit magnets can be positioned at any user defined location along the scale, but the reference mark selector magnet should be positioned adjacent to the chosen *IN-TRAC* reference mark as shown below.

**NOTE:** Reference and limit magnets may creep when influenced by magnetic materials in close proximity. In such cases, they should be held in place using an additional fillet of epoxy glue or similar along the outer edge of the magnet assembly. Optional bolted reference and limit magnets are available, refer to 'RGSZ20-S scale installation drawing' for details.



## Limit trigger point

The limit output is nominally asserted when the readhead limit switch sensor passes the limit magnet leading edge, but can trigger up to 3 mm before that edge. (See 'RGSZ20-S scale installation drawing').

## System calibration

Calibration is an essential operation that completes readhead set-up, with the optimum incremental and reference mark signal settings stored in the readhead's non-volatile memory.

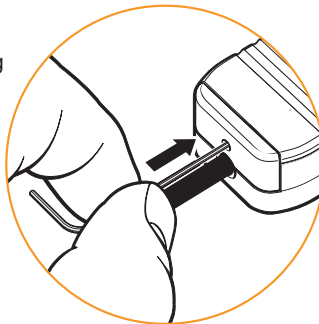
### Before system calibration:

- ▶ Clean the scale and readhead optical window (contamination around the reference mark may result in reference mark dephasing).
- ▶ If reinstalling restore factory defaults.
- ▶ Ensure Automatic Gain Control is switched off (CAL LED on readhead is not illuminated).
- ▶ Maximise the signal strength along full axis of travel.

**NOTE:** CAL routine maximum speed <100 mm/s (all Ti/TD interface models).  
TD interface can be calibrated in either resolution.

### Step 1 – Incremental signal calibration

- ▶ Press the CAL button on the end of the interface for <2 seconds using a 2 mm allen key or similar tool.  
**WARNING!** Activating the CAL switch only requires 2.5 N force. Applying excess force may permanently damage the switch.
- ▶ The CAL LED will now periodically single-flash to indicate that it is in incremental signal calibration routine.
- ▶ Move the readhead along the axis, ensuring you do not pass the selected reference mark until the CAL LED starts double-flashing. This indicates the incremental signal is now calibrated and the new settings are stored in the readhead memory.
- ▶ The system is now ready for reference mark phasing.
- ▶ For systems without reference mark, go to 'Calibration routine - manual exit'
- ▶ If the system does not automatically enter the reference mark phasing stage (no double-flashing of the CAL LED) the calibration of the incremental signals has failed. After ensuring failure is not due to overspeed (>100 mm/s), exit the calibration routine, restore factory defaults and check the readhead installation and system cleanliness before repeating the calibration routine.



### Step 2 – Reference mark phasing

- ▶ Move the readhead back and forth over the selected reference mark until the CAL LED stops flashing and remains off. The reference mark is now phased. **NOTE:** Only the chosen reference mark that has been used in the calibration routine is guaranteed to remain phased.
- ▶ The system automatically exits the CAL routine and is ready for operation.
- ▶ If the CAL LED continues double-flashing after passing the chosen reference mark many times, it is not detecting the reference mark. Ensure that the correct readhead configuration is being used. Readheads can either output all reference marks or only output a reference mark where a reference selector magnet is fitted.

### Calibration routine – manual exit

- ▶ The calibration routine can be exited at any stage. To exit the calibration routine press the CAL button. On successful exit the CAL button will stop flashing.

CAL LED	Settings stored
Single flashing	None, restore factory defaults and recalibrate
Double flashing	Incremental only
Off (auto-complete)	Incremental and reference mark

### Restoring factory defaults

When realigning the readhead, reinstalling the system or in the case of continued calibration failure, factory defaults should be restored.

#### To restore factory defaults:

- ▶ Switch system off.
- ▶ Press and hold the CAL button whilst switching the system on. The CAL LED on the readhead will flash several times indicating that the factory defaults have been restored.

- ▶ Release CAL button.
- ▶ Check the 'Readhead mounting/installation' and recalibrate the system.

**NOTE:** System must be recalibrated after restoring factory defaults.

### Switching Automatic Gain Control (AGC) on or off

AGC can be switched on or off via the interface.

- ▶ Press and hold the CAL button on the interface for >3 seconds to switch AGC on or off. The CAL LED on the readhead will be illuminated when AGC is active.

**NOTE:** The system must be calibrated before switching AGC on.

### T100x readhead LED diagnostics

	LED	Indication	Status
Set-up	Incremental	Green	Normal set-up; signal level >70%
		Orange	Acceptable set-up; signal level 50% to 70%
		Red	Poor set-up; signal may be too low for reliable operation; signal level <50%
	Reference mark	Green (flash)*	Normal phasing
		Orange (flash)	Acceptable phasing
		Red (flash)	Poor phasing; clean scale and recalibrate if required
CAL	Operating	On	Automatic Gain Control – On
		Off	Automatic Gain Control – Off
	Calibration	Single flashing	Calibrating incremental signals
		Double flashing	Calibrating reference mark
	Reset	Flashing at power-up (<2s)	Restore factory defaults

\*Flash will effectively be invisible when incremental signal level is >70% when passing reference mark.

### Ti0004 to Ti20KD and TD4000 to TD0040 Interface LED diagnostics

Signal	Indication	Status	Alarm output*
Incremental	Purple	Normal set-up; signal level 110% to 135%	No
	Blue	Optimum set-up; signal level 90% to 110%	No
	Green	Normal set-up; signal level 70% to 90%	No
	Orange	Acceptable set-up; signal level 50% to 70%	No
	Red	Poor set-up; signal may be too low for reliable operation; signal level <50%	No
	Red / blank - flashing	Poor set-up; signal level <20%; system in error	Yes
	Blue / blank - flashing	Over speed; system in error	Yes
	Purple / blank - flashing	Over signal; system in error	Yes
Reference mark	Blank flash	Reference mark detected (speed <100 mm/s only)	No

\*Alarm output will take the form of 3-state or line driven E- signal depending on interface configuration. Also, some configurations do not output overspeed alarm. See product nomenclature for details.  
-Momentary status only, while fault condition remains.  
-Alarm may result in axis position error, re-datum to continue.

## Output signals

### Interface output (analogue) Ti0000 only

Output signals

Interface output (analogue) Ti0000 only					Interface Ti0000
Function	Output type		Signal		Pin
Power			5 V Power		4
			5 V Sense		5
			0 V Power		12
			0 V Sense		13
Incremental signals	Analogue	Cosine	$V_1$	+	9
				-	1
		Sine	$V_2$	+	10
				-	2
Reference mark	Analogue		$V_0$	+	3
				-	11
Limits	Open collector		$V_p$		7
			$V_q$		8
Set-up	—		$V_x$		6
Calibrate	—		CAL		14
Shield	—		Inner shield		Not connected
	—		Outer shield		Case

### Readhead output

Function	Output type		Signal		Colour
Power			5 V		Brown
			0 V		White
Incremental signals	Analogue	Cosine	V <sub>1</sub>	+	Red
				-	Blue
		Sine	V <sub>2</sub>	+	Yellow
				-	Green
Reference mark	Analogue		V <sub>0</sub>	+	Violet
				-	Grey
Limits	Open collector		V <sub>p</sub>		Pink
			V <sub>q</sub>		Black
Set-up	–		V <sub>x</sub>		Clear
Calibrate	–		CAL		Orange
Shield	–		Inner shield*		Green/Yellow
	–		Outer shield		Outer screen

\*No inner shield on UHV cable.

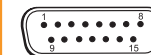
### Interface output (digital) Ti0004 to Ti20KD and TD4000 to TD0040

Interface output (digital) Ti0004 to Ti20KD and TD4000 to TD0040				Interface	
				Ti0004 - Ti20KD	TD4000 - TD0040
Function	Output type	Signal	Pin	Pin	Pin
Power		5 V	7, 8	7, 8	7, 8
		0 V	2, 9	2, 9	2, 9
Incremental	RS422A digital	A	+	14	14
			-	6	6
		B	+	13	13
			-	5	5
Reference mark	RS422A digital	Z	+	12	12
			-	4	4
Limits	Open collector	P <sup>†</sup>	11	–	–
		Q <sup>‡</sup>	10	–	–
Set-up	RS422A digital	X	1	1	1
Alarm <sup>‡</sup>	–	E	+	–	11
			-	3	3
Resolution switching <sup>‡</sup>	–	–	–	–	10
Shield	–	Inner shield	–	–	–
	–	Outer shield	Case	Case	Case

<sup>†</sup>Becomes alarm (E+) for Ti options E, F, G, H

<sup>‡</sup>The alarm signal can be output as a line driver signal or 3-state. Please select the preferred option at time of ordering.

<sup>‡</sup>On TD interfaces pin 10 should be connected to 0 V to switch to lower resolution.



Output connector for all interfaces; 15 way D-type plug

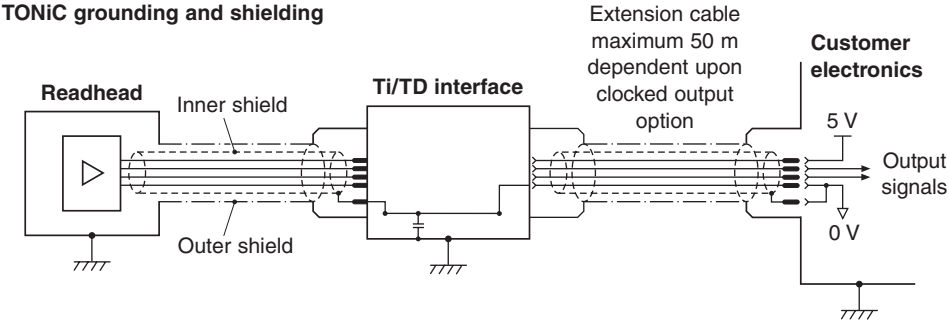
## Speed

Clocked output option (MHz)	Maximum speed (m/s)										
	Ti0004 5 µm	Ti0020 1 µm	Ti0040 0.5 µm	Ti0100 0.2 µm	Ti0200 0.1 µm	Ti0400 50 nm	Ti1000 20 nm	Ti2000 10 nm	Ti4000 5 nm	Ti10KD 2 nm	Ti20KD 1 nm
50	10	10	10	6.48	3.24	1.62	0.648	0.324	0.162	0.0654	0.032
40	10	10	10	5.40	2.70	1.35	0.540	0.270	0.135	0.054	0.027
25	10	10	8.10	3.24	1.62	0.810	0.324	0.162	0.081	0.032	0.016
20	10	10	6.75	2.70	1.35	0.675	0.270	0.135	0.068	0.027	0.013
12	10	9	4.50	1.80	0.900	0.450	0.180	0.090	0.045	0.018	0.009
10	10	8.10	4.05	1.62	0.810	0.405	0.162	0.081	0.041	0.016	0.0081
08	10	6.48	3.24	1.29	0.648	0.324	0.130	0.065	0.032	0.013	0.0065
06	10	4.50	2.25	0.90	0.450	0.225	0.090	0.045	0.023	0.009	0.0045
04	10	3.37	1.68	0.67	0.338	0.169	0.068	0.034	0.017	0.0068	0.0034
01	4.2	0.84	0.42	0.16	0.084	0.042	0.017	0.008	0.004	0.0017	0.0008
Analogue output	10 (-3dB)										

NOTE: TD maximum speeds are resolution dependent as defined above.

# Electrical connections

## TONiC grounding and shielding

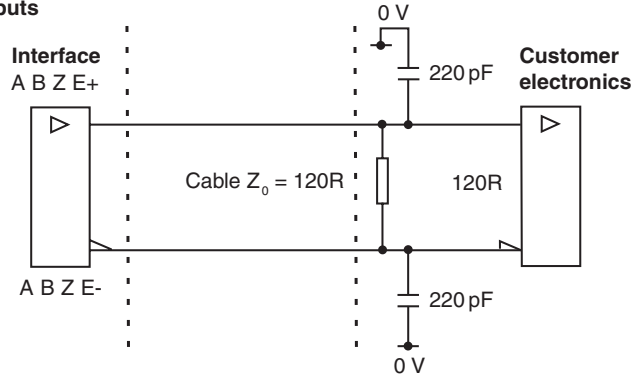


**IMPORTANT:** The outer shield should be connected to the machine earth (Field Ground). The inner shield should be connected to 0 V at receiving electronics only. Care should be taken to ensure that the inner and outer shields are insulated from each other. If the inner and outer shields are connected together, this will cause a short between 0 V and earth, which could cause electrical noise issues.

**NOTE:** Maximum cable length between readhead and Ti/TD interface is 10 m

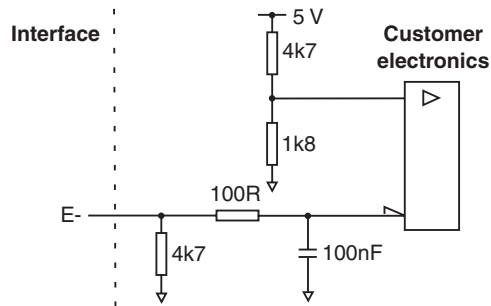
## Recommended signal termination

### Digital outputs

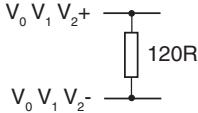


Standard RS422A line receiver circuitry  
Capacitors recommended for improved noise immunity

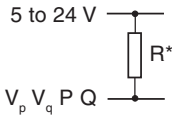
### Single ended alarm signal termination (Ti options A, B, C, D)



## Analogue outputs

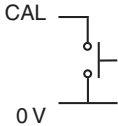


### Limit output (No limits on TD interfaces)



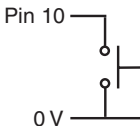
\*Select R so maximum current does not exceed 20 mA.  
Alternatively use a suitable relay or opto-isolator.

### Remote CAL operation (analogue versions only)



All Ti and TD interfaces include a push button switch to enable CAL/AGC features. However, remote operation of the CAL/AGC is possible via pin 14 of analogue Ti0000 interfaces. For applications where no interface is used, remote operation of CAL/AGC is essential.

### TD interface resolution switching

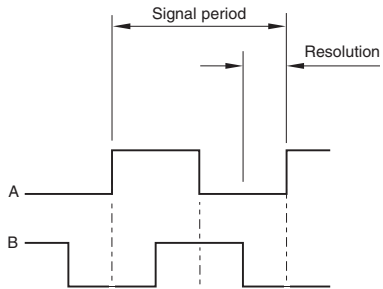


Connect pin 10 to 0 V to switch to lower resolution.

Output specifications

Digital output signals  
Form – Square wave differential line driver to EIA RS422A (except limits P and Q)

Incremental<sup>†</sup> 2 channels A and B in quadrature (90° phase shifted)

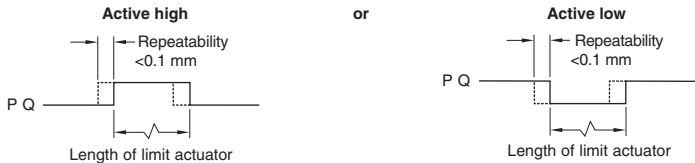


Reference<sup>†</sup>  
Z ————— Synchronised pulse Z, duration as resolution

Wide reference<sup>†</sup>  
Z ————— Synchronised pulse Z, duration as signal period

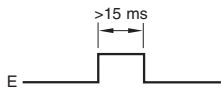
NOTE: Select 'standard' or 'wide' reference at time of ordering, to match the requirements of the controller being used.  
Wide reference mark not available on Ti0004 interfaces.

Limits Open collector output, asynchronous pulse  
Digital Ti interfaces only



NOTE: No limits on TD interfaces. P limit becomes E+ for Ti options E, F, G and H.

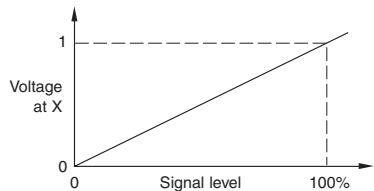
Alarm<sup>†</sup> Asynchronous pulse  
Line driven



Alarm asserted when signal level is less than 20% or greater than 135%. Alarm is also asserted if readhead speed is too high for reliable operation.  
E- output only for Ti options A, B, C and D.

or 3-state alarm  
Differentially transmitted signals forced open circuit for >15 ms when alarm conditions valid.

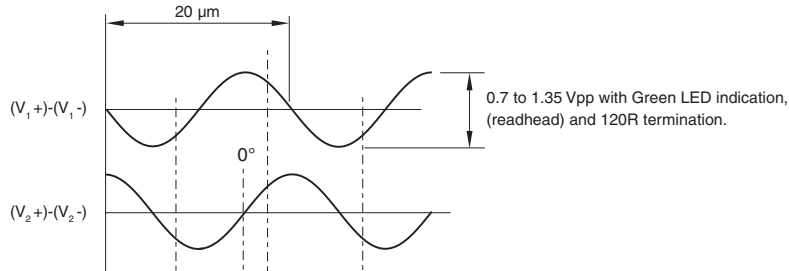
Set-up<sup>\*</sup>



Set-up signal voltage proportional to incremental signal amplitude

Analogue output signals

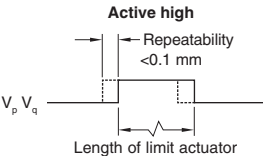
Incremental 2 channels  $V_1$  and  $V_2$  differential sinusoids in quadrature centred on 1.65 V (90° phase shifted)  
NOTE: Ti0000A00V centred on 2.5 V



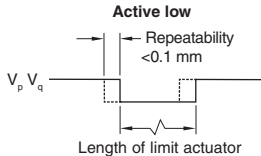
Reference  
 $(V_0+)-(V_0-)$  ————— 45°  
0.8 to 1.2 Vpp  
Bi-directionally repeatable Differential pulse  $V_0$  centred on 45°  
360° (nominal)

Differential signals  $V_0+$  and  $V_0-$  centred on ~1.65 V  
NOTE: Ti0000A00V centred on 2.5 V

Limits Open collector output, asynchronous pulse  
Ti0000 interface only

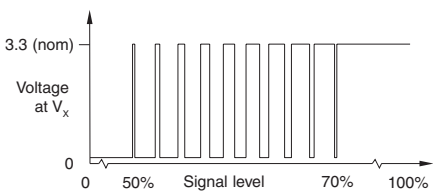


Ti000/1001 readhead only



NOTE: Ti0000 interface contains a transistor to invert the readhead's 'active low' signal to give an 'active high' output.


Set-up<sup>\*</sup>



Between 50% and 70% signal level,  $V_x$  is a duty cycle, 20 μm duration.  
Time spent at 3.3 V increases with incremental signal level.  
At >70% signal level  $V_x$  is nominal 3.3 V.

<sup>\*</sup>Set-up signals as shown are not present during calibration routine.  
<sup>†</sup>Inverse signals not shown for clarity

## General specifications

<b>Power supply</b>	5 V ±10%	Readhead only <100 mA T100x with Ti0000 <100 mA T100x with Ti0004 – Ti20KD or TD4000 – TD0040 <200 mA <b>NOTE:</b> Current consumption figures refer to unterminated systems. For digital outputs a further 25 mA per channel pair (eg A+, A-) will be drawn when terminated with 120R. For analogue outputs a further 20 mA in total will be drawn when terminated with 120R. Power from a 5 V dc supply complying with the requirements for SELV of standard IEC BS EN 60950-1.
<b>Temperature</b> (system)	Ripple Storage Operating (UHV readhead) Bakeout	200 mVpp maximum @ frequency up to 500 kHz -20 °C to +70 °C 0 °C to +70 °C +120 °C
<b>Sealing</b> (readhead) (interface)		IP40 IP20
<b>Acceleration</b> (readhead)	Operating	500 m/s <sup>2</sup> , 3 axes
<b>Shock</b> (system)	Operating	500 m/s <sup>2</sup> , 11 ms, ½ sine, 3 axes
<b>Vibration</b> (system)	Operating	100 m/s <sup>2</sup> , 55 Hz to 2000 Hz, 3 axes
<b>Mass</b>		Readhead 10 g Interface 100 g Cable 26 g/m UHV cable 14 g/m
<b>Readhead cable</b> (standard)  (UHV)		Double shielded, outside diameter 4.25 ±0.25 mm Flex life >20 x 10 <sup>6</sup> cycles at 20 mm bend radius UL recognised component  Tin coated braided single screen, FEP core insulation
<b>Maximum cable length</b>	Readhead to interface  Interface to controller	10 m

Clocked output option (MHz)	Maximum cable length (m)
40 to 50	25
<40	50
analogue	50

Renishaw encoder systems have been designed to the relevant EMC standards, but must be correctly integrated to achieve EMC compliance. In particular, attention to shielding arrangements is essential.

## Scale technical specifications

<b>Scale type</b>	<b>RGSZ20-S:</b> High stability steel tape, gold plated with polymer protection and self-adhesive backing tape. <b>RGSZ20-T:</b> High stability steel tape, gold plated with polymer protection. No backing tape. <b>RGSZ20-P:</b> High stability steel tape, gold plated with tough polyester coating for use in applications requiring immunity against harsh solvents. Fitted with a self-adhesive backing. <b>NOTE:</b> RGSN variants of above scales are manufactured without reference marks.
<b>Scale period</b>	20 µm
<b>Linearity</b>	RGSZ20-S and RGSZ20-T: 3 µm/m RGSZ20-P: ±5 µm/m
<b>Scale length</b>	100 mm to 50 m in 50 mm increments (>50 m by special order)
<b>Form</b>	0.2 mm x 6 mm (H x W) includes adhesive
<b>Reference mark</b>	Customer selected <i>IN-TRAC</i> auto phase reference mark repeatable to unit of resolution throughout specified temperature and speed range. Reference marks at 50 mm spacing
<b>Installation temperature</b>	15 °C to 35 °C



**Renishaw plc**

New Mills, Wotton-under-Edge,  
Gloucestershire GL12 8JR  
United Kingdom

**T** +44 (0)1453 524524

**F** +44 (0)1453 524901

**E** [uk@renishaw.com](mailto:uk@renishaw.com)

[www.renishaw.com](http://www.renishaw.com)

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